

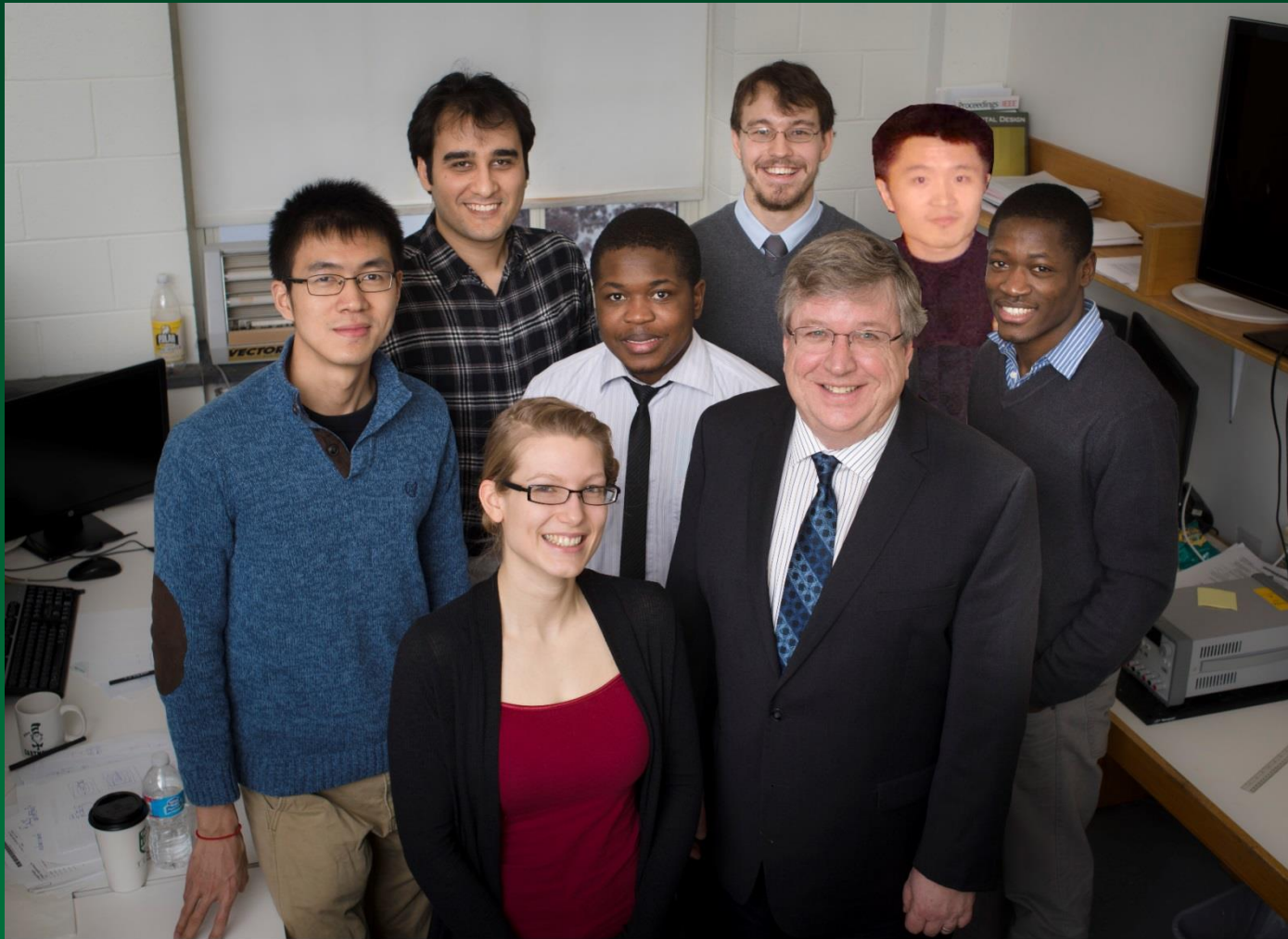


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Photon Counting Without Avalanche Multiplication - Progress on the Quanta Image Sensor

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March 16, 2016

Image Sensors 2016 Europe
London, England, UK



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- Additional Members
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 - Yue Song
 - Prof. Kofi Odame
 - Mike Guidash (Rambus)
 - Jay Endsley (Rambus)
 - Prof. Yue Lu (Harvard)
 - Prof. Atsushi Hamasaki (Hiroshima)
 - Mr. Ryohei Funatsu (NHK)
- QIS work supported, in large part, by
 - Rambus Inc.



Quanta Image Sensor

“Count Every Photon”

- Original goal for QIS was to take advantage of shrinking pixel size and make a very tiny, specialized pixel (“jot”) which could sense a single photoelectron.
- Jots would be readout by scanning at a high frame rate to avoid likelihood of multiple hits in the same jot and loss of accurate counting.
- Image pixels could be created by combining jot data over a local spatial and temporal region using image processing.
- The first proposed algorithm was the “digital film sensor” using a “grain” and “digital development” construct.



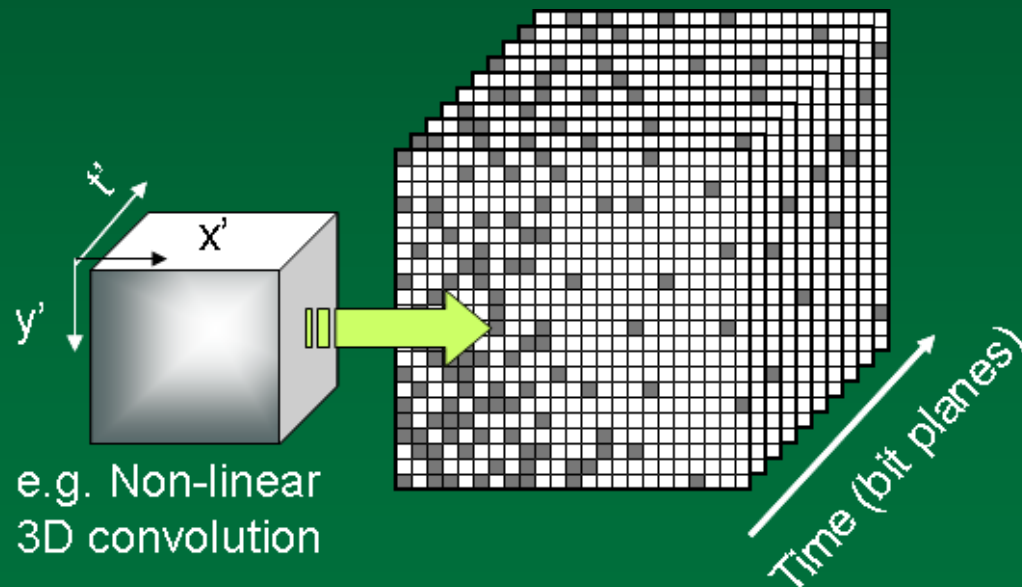
Quanta Image Sensor Architectural Elements

- Photon counting pixels
 - Actually photoelectron counting pixels
 - Accurately discriminate between 0 and 1 photoelectron – single-bit QIS
 - Or, between 6 and 7 photoelectrons – multibit QIS
- Oversampled sub-diffraction-limit pixel size
 - 500nm pixel pitch or smaller is target
- Large number of pixels
 - 100's Mpixels or Gpixels per sensor.
- High speed readout
 - Example, 1000 fps



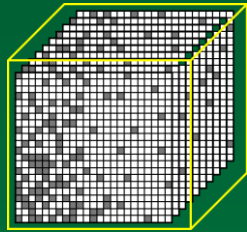
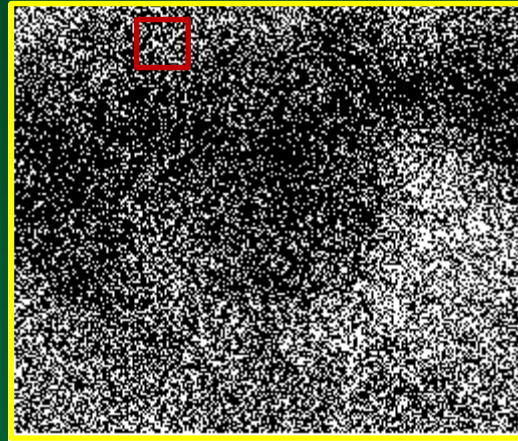
Quanta Image Sensor

- Specialized sensor pixel called “jot” for convenience
- One output image pixel formed from a “cubicle” of sensor jots
- Cubicle size (X, Y and time) flexible and programmable
- Binning can be nearly noiseless





Pixels from Jots (Simulation)



Simplest

$$\sum_{X'Y't'} j(X, Y, t)$$

16x16x16 “cubicle”

$$0 \leq S \leq 4096$$



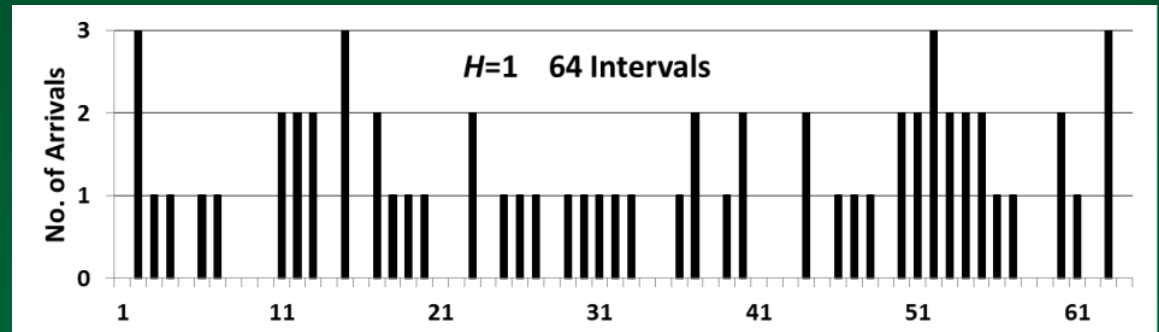
Photon and photoelectron arrival rate described by Poisson process

Define *quanta exposure* $H = \phi \tau$ $H = 1$ means expect 1 arrival on average.

Probability of k arrivals

$$P[k] = \frac{e^{-H} H^k}{k!}$$

Monte Carlo



For jot, only two states of interest

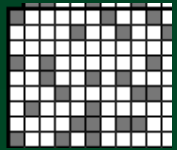
■ $P[0] = e^{-H}$

▨ $P[k > 0] = 1 - P[0] = 1 - e^{-H}$

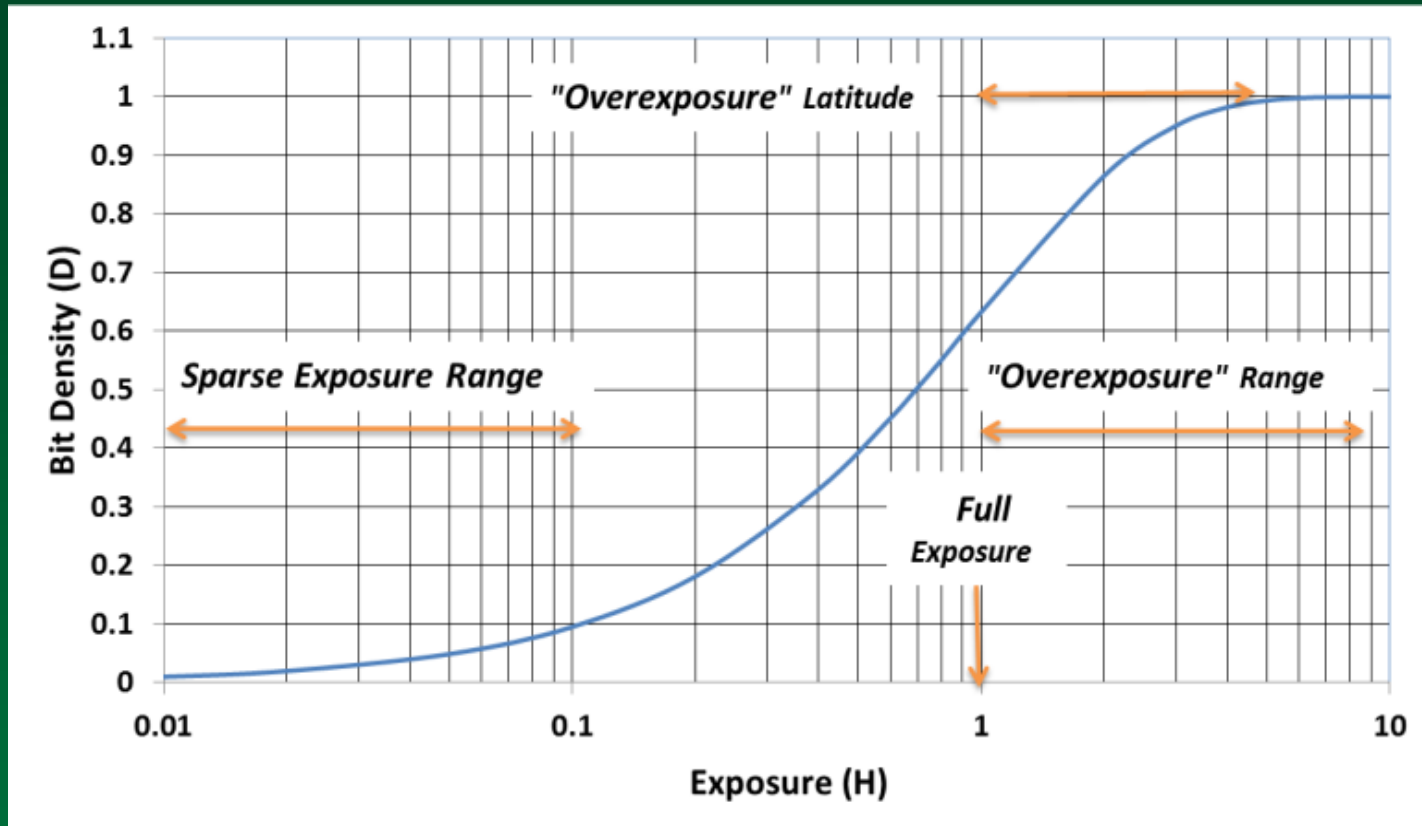
For ensemble of M jots, the expected number of 1's : $M_1 = M \cdot P[k > 0]$



Bit Density



$$\text{Bit Density } D \triangleq \frac{M_1}{M} = 1 - e^{-H}$$



$$D \cong H \quad (\text{linear})$$

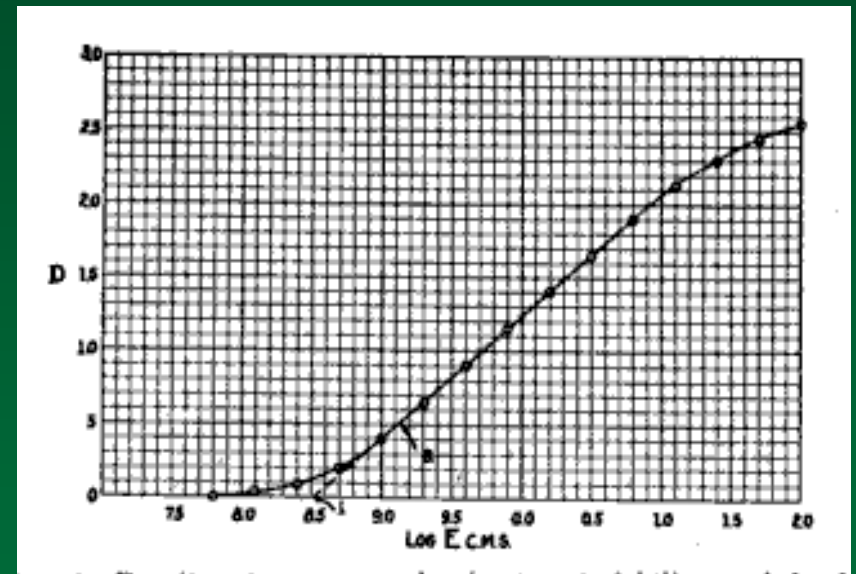
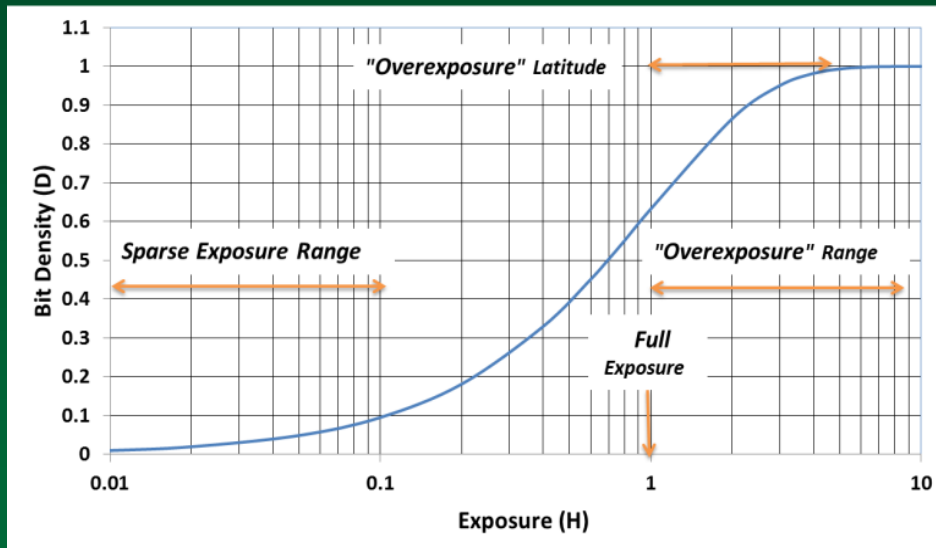
Can determine H from measured D

$$H = \ln \left[\frac{1}{1 - D} \right]$$

Film-like Exposure Characteristic for Single-Bit QIS

QIS $D - \log H$

Film $D - \log H$

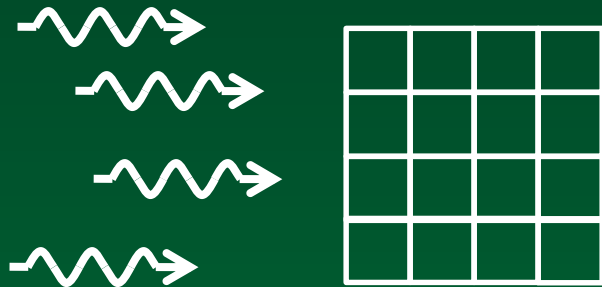


Bit Density vs. Exposure

Film Density vs. Exposure
1890 Hurter and Driffield

Figure of Merit: Flux Capacity ϕ_w

At the flux capacity, there is an average of one photoelectron per jot



$$\phi_w = j f_r / \sigma \bar{\gamma}$$

j = jot density (per cm^2)

f_r = field readout rate (per sec)

σ = shutter duty cycle

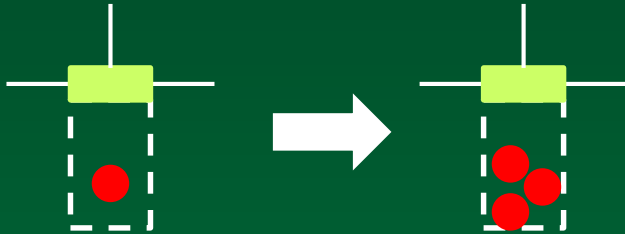
$\bar{\gamma}$ = average quantum efficiency

- At 500nm jot pitch, 1000fps, 100% duty cycle and 35% QE, $\phi_w \cong 10^{12} / cm^2 s$
- Corresponds to ~100lux (555nm, F/2.8, RT=80%)
 - Drives high jot density and field readout rate so can handle normal lighting conditions
 - And improve SNR per sq. cm of sensor area.

Multi-bit Jot Increases Flux Capacity

At the flux capacity, there is an average of $2^n - 1$ photoelectrons per n -bit jot

$$\phi_{wn} = jf_r(2^n - 1)/\sigma\bar{\gamma}$$



Single bit jot
0, 1 electrons

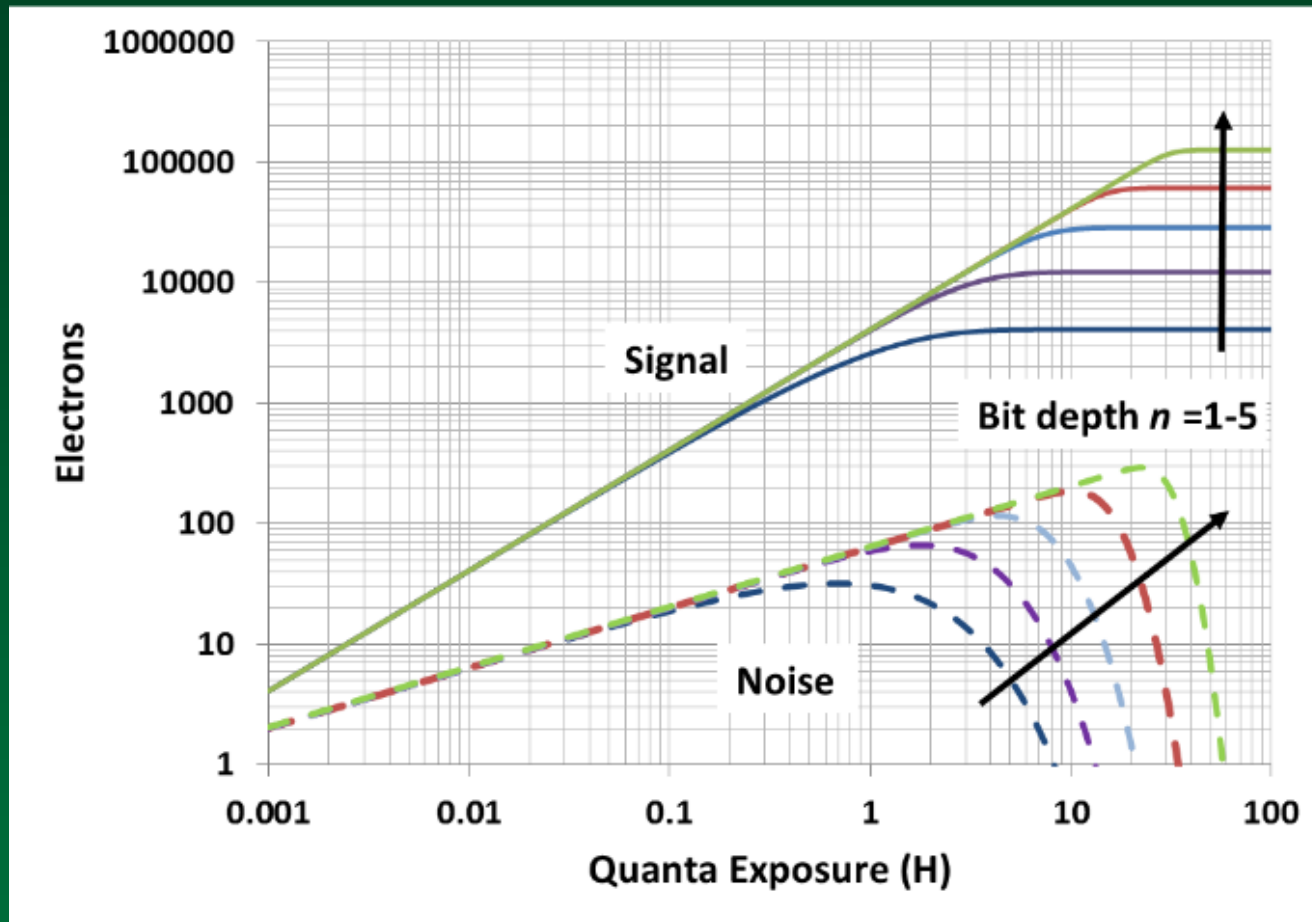
Multi-bit (2b) jot
0, 1, 2, 3 electrons

- Can increase flux capacity at same jot density and field readout rate
- Or, relax field readout rate and/or jot density for same flux capacity

Little impact on detector and storage well. Little impact on FD CG or voltage swing (e.g. 1mV/e → 31mV swing for 5b jot).



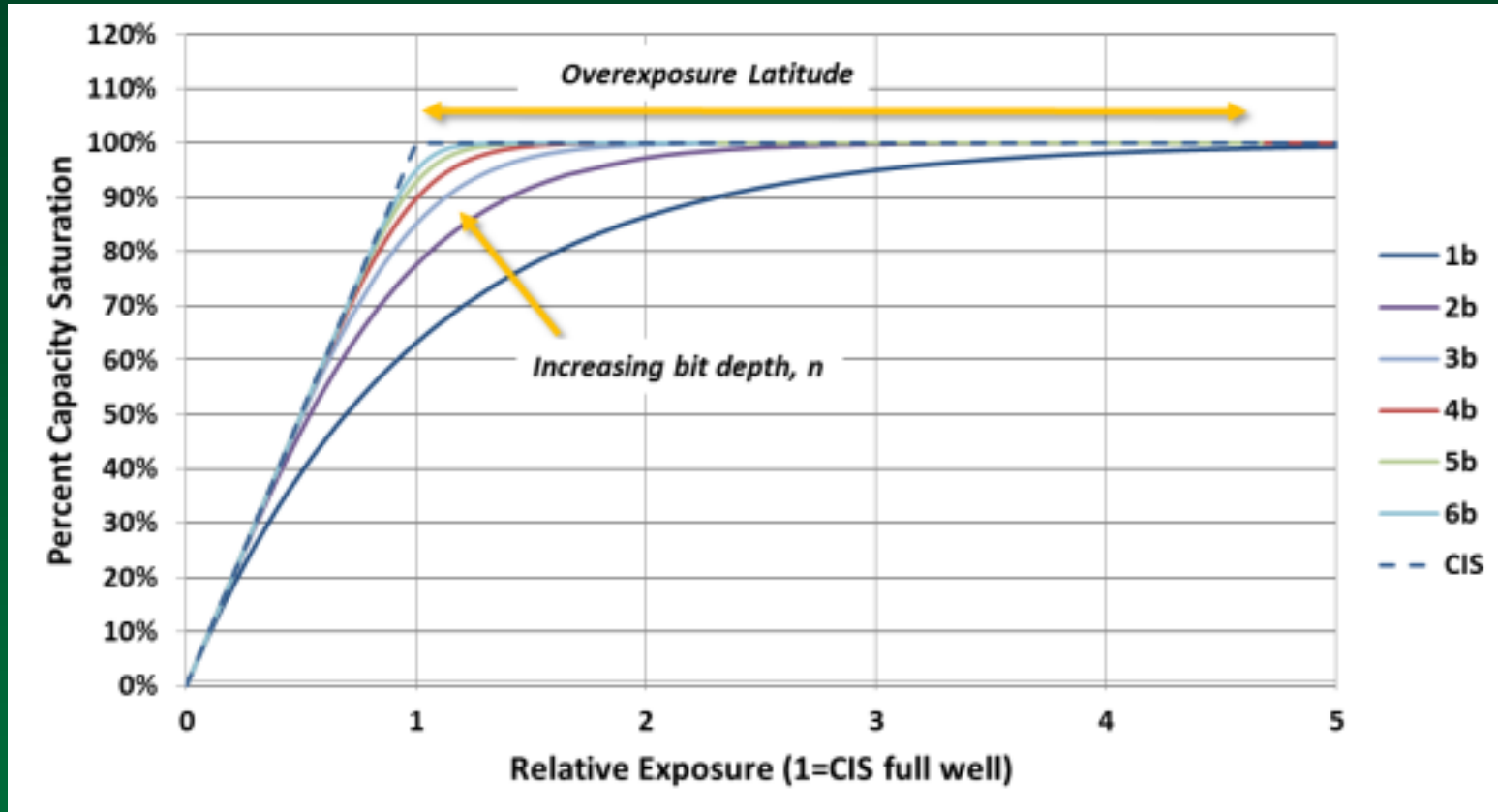
Signal and Noise for Multi-bit QIS



Log signal and noise as a function of log exposure for multi-bit QIS jots with varying bit depth. The signal is the sum over 4096 jots (e.g. 16x16x16). Saturation signal is $4096 \cdot (2^n - 1)$.



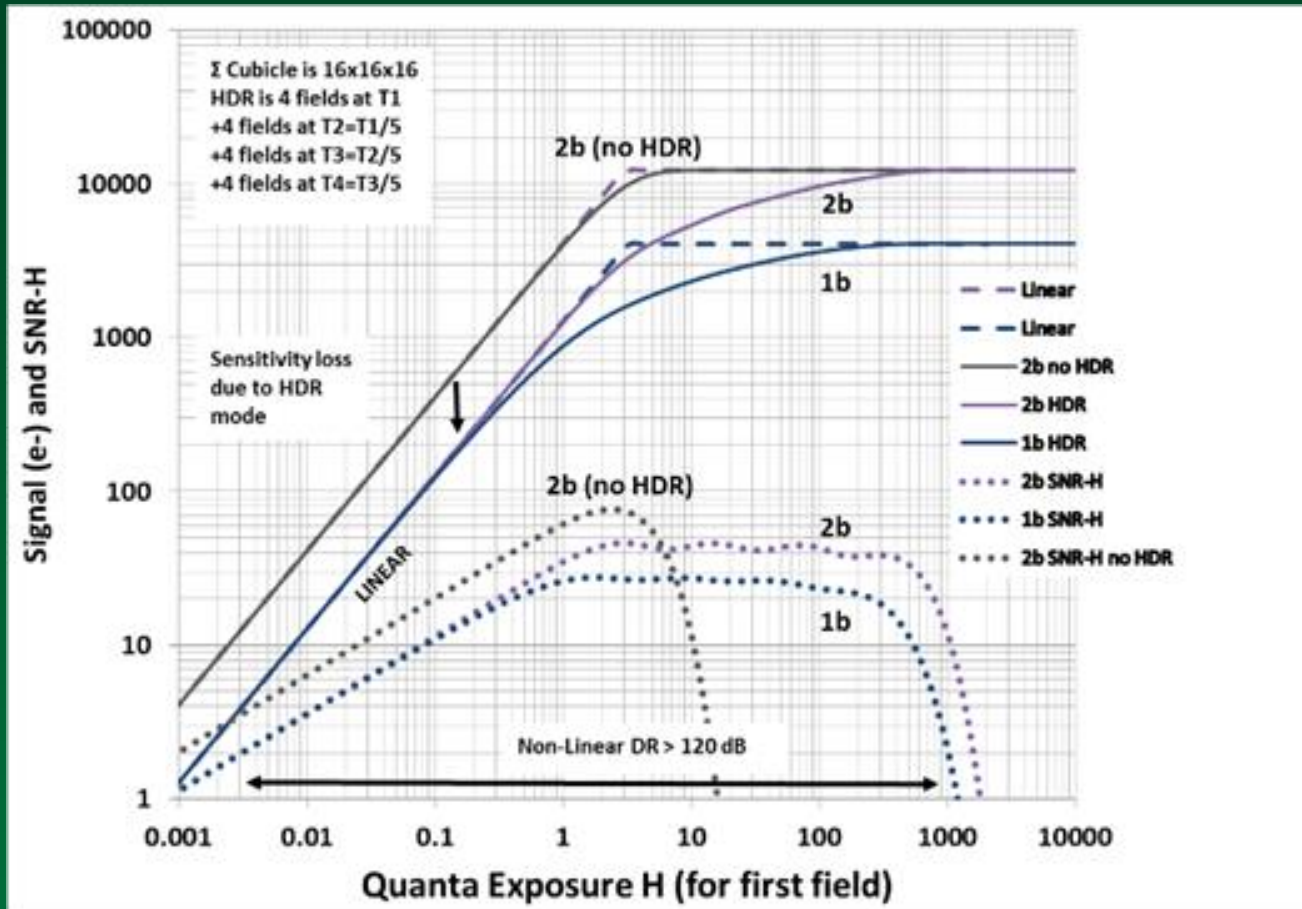
Signal Non-Linearity for Multi-bit QIS



Non-linearity and saturation characteristics of single-bit and multi-bit QIS for $1 \leq n \leq 6$ bits. For the QIS, the capacity of the full well is given by $FW = 2^n - 1$. The relative exposure is the quanta exposure H (in photoelectrons) divided by the full well, and the percent saturation is calculated from the expected number of photoelectrons in the photosite. Generally for the QIS, a “cubicle” in x, y , and t might be summed.



HDR mode for Multi-bit QIS



Comparison of an HDR mode for 1b and 2b QIS. Cubicle is 16x16x16 fields, with 4 different shutter duty cycles. First 4 fields duty cycle is unity, next is 1/5, next is 1/25, and last group of 4 fields is 1/125. Signal is sum of cubicle data



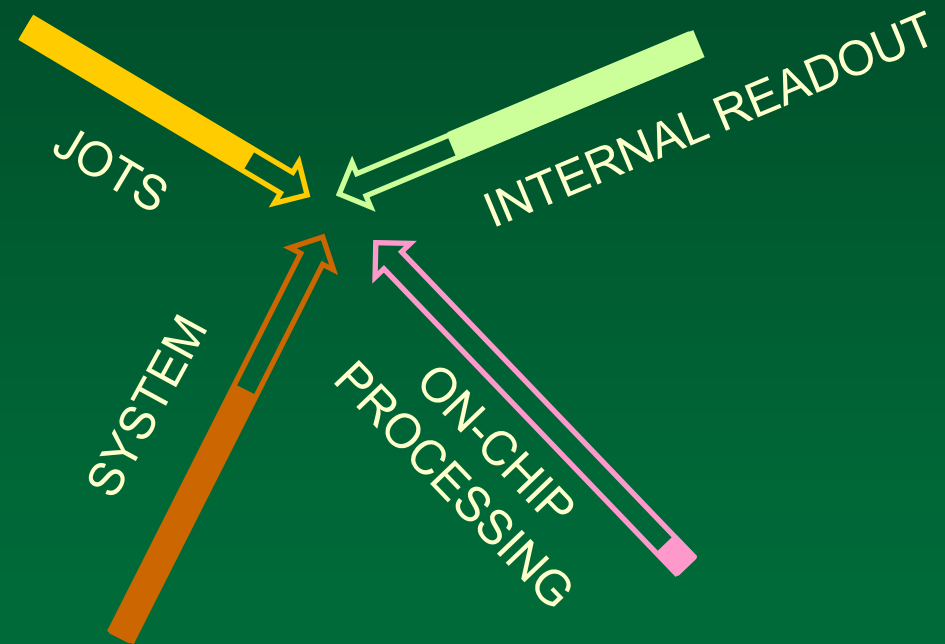
Possible QIS Applications

- Scientific low light applications
 - Life sciences
 - Astronomy
- Defense and Aerospace
- Encryption
- Consumer photography
- Cinema
- Automotive?
- Mobile? – the billion dollar question
- *“You don’t find killer apps, they find you”*

QIS implementation requires Devices, Circuits, and System

Strawman numbers

- <500 nm jot pitch
- Gigajot QIS (10^9 jots)
- 1000 fps
- 1 Tb/s data rate
- 1 Watt or less (<1pJ/b)



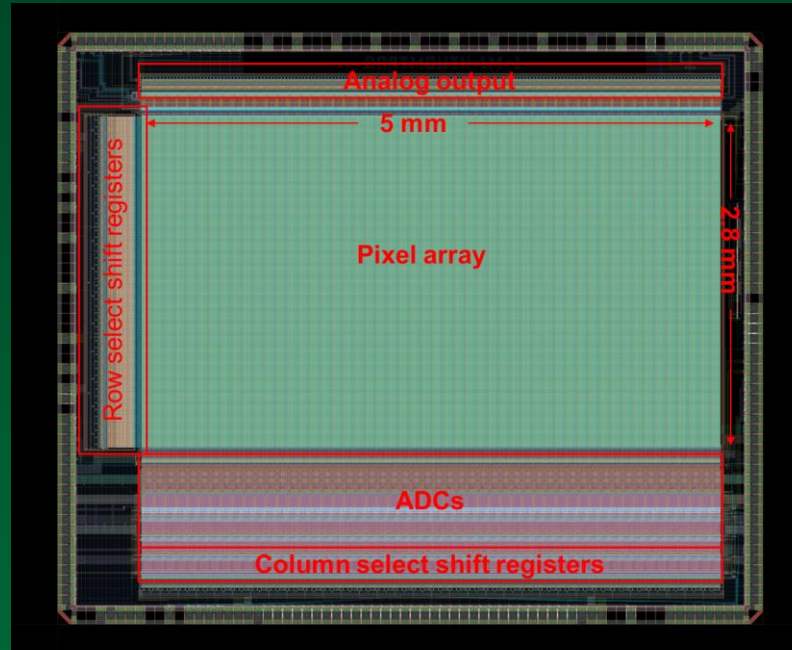
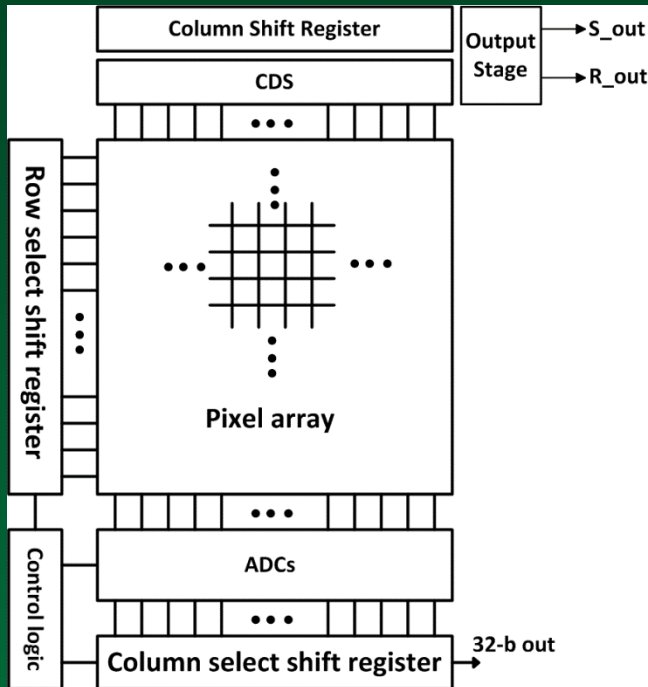


Low Power Readout Progress

Lead: Saleh Masoodian



23mW 1000fps 1 Mpix binary image sensor

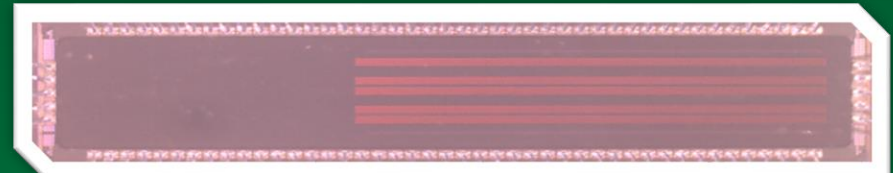
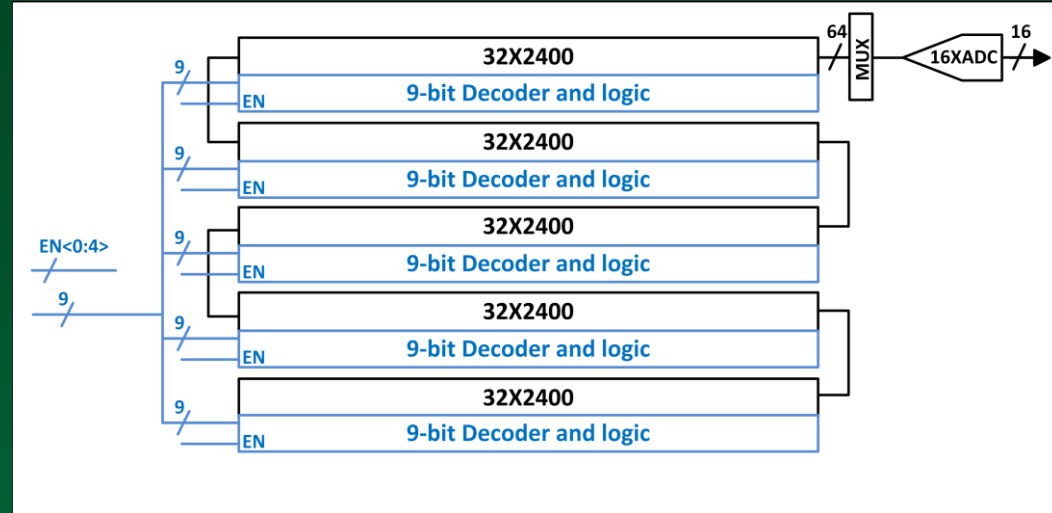
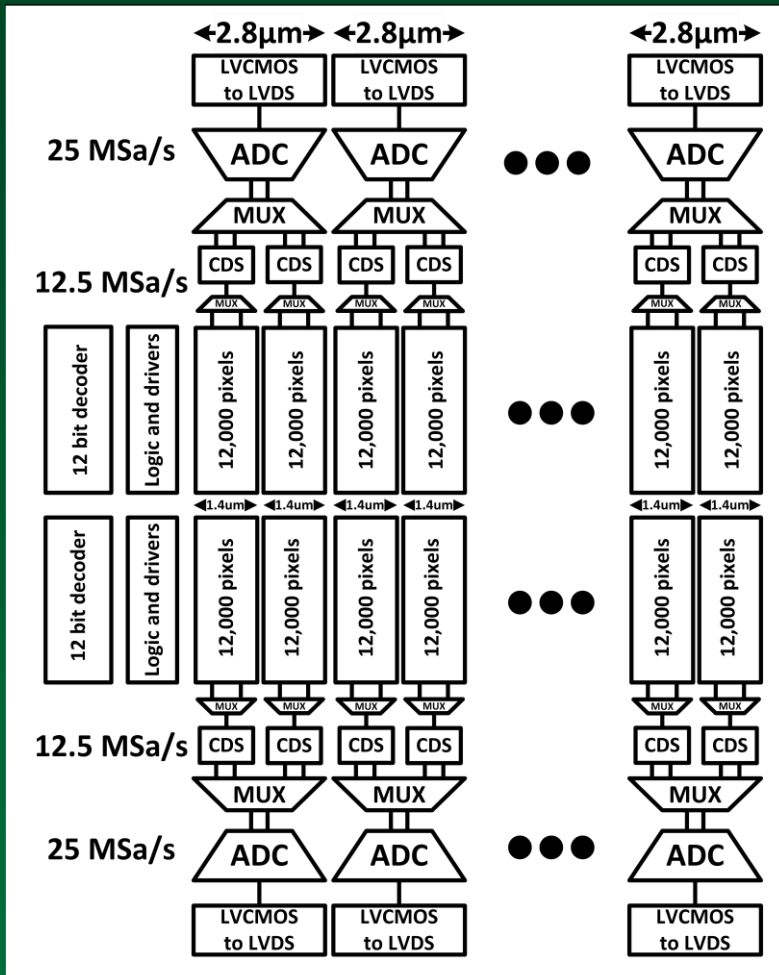


1 captured frame, $\approx 10e-$

- XFAB 0.18um 1.8V
- 1376(H) x 768(V) 3.6um 3T CDS
- 119uV/e⁻ , 2e⁻ rms, $\sim 5.2e-$ threshold
- 768KSa/s
- 1 Gb/s data rate
- Whole chip incl. pads 20mW
- ADCs 2.6mW
- Energy 2.5pJ/b



Pathfinder for 1Gjot 65nm BSI CIS (TSMC)

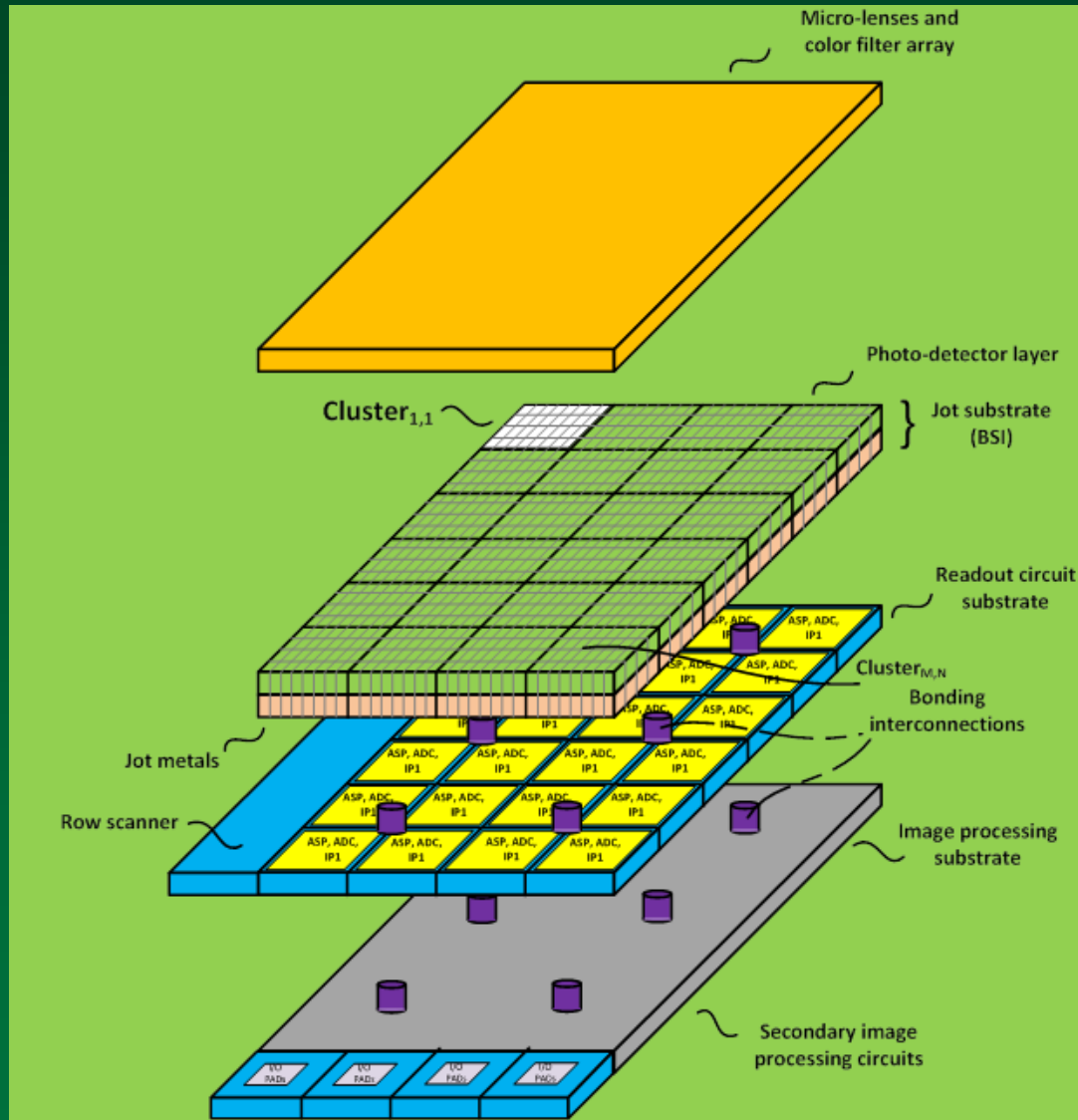


1.4µm, 1.75T PPD pixels, 65uV/e-
1.2e- rms

Scaled to Gjot QIS:
42,000x24,000, 1040 fps
=2.85W internal readout



Stacked QIS with Cluster-Parallel Readout



>10x reduction in power due to lower capacitance and slower operation

Fossum and Masoodian 2015 unpublished

© E.R. Fossum 2016



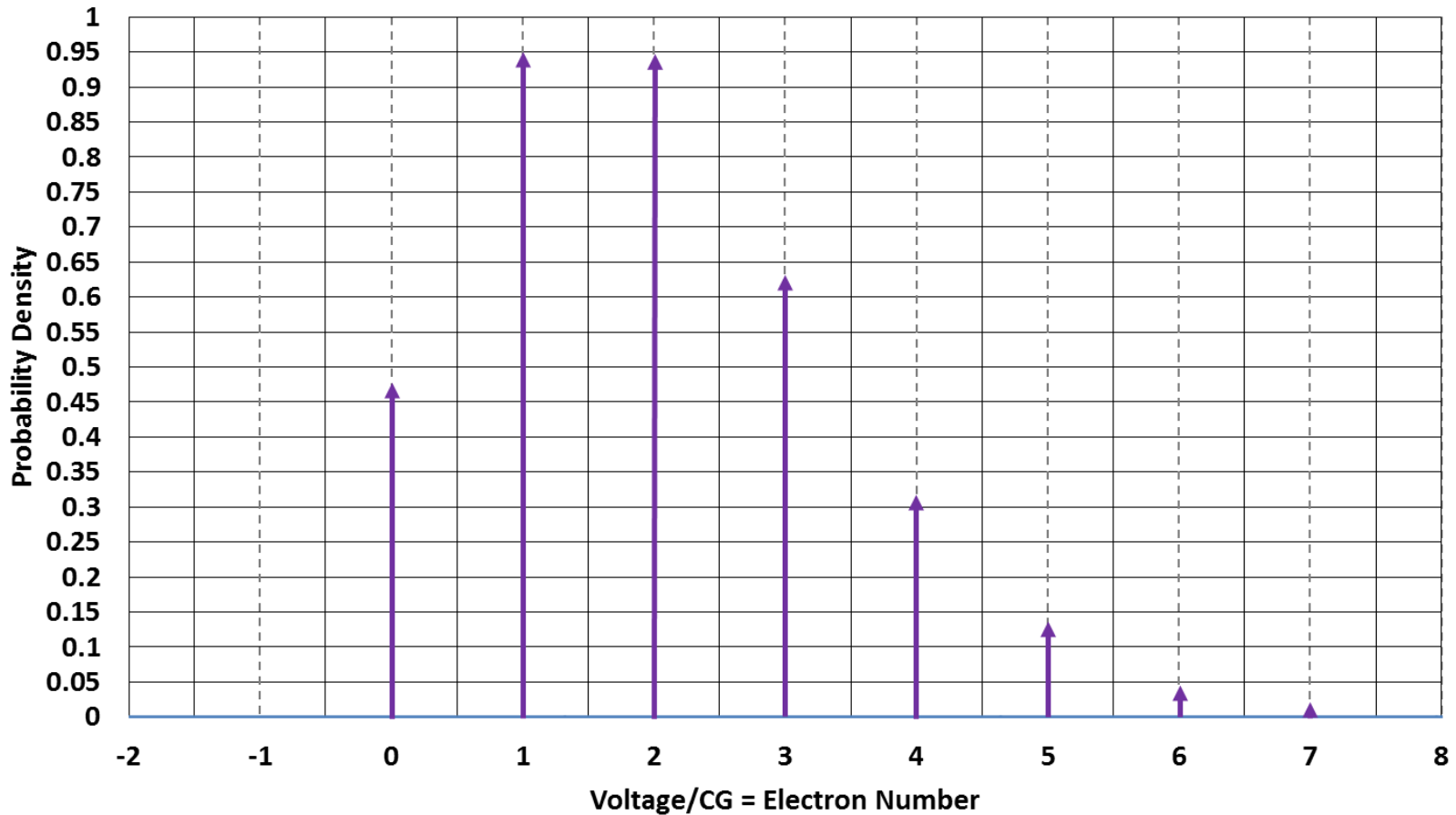
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Read Noise and Photon-Counting Histogram



Poisson Distribution (scaled)

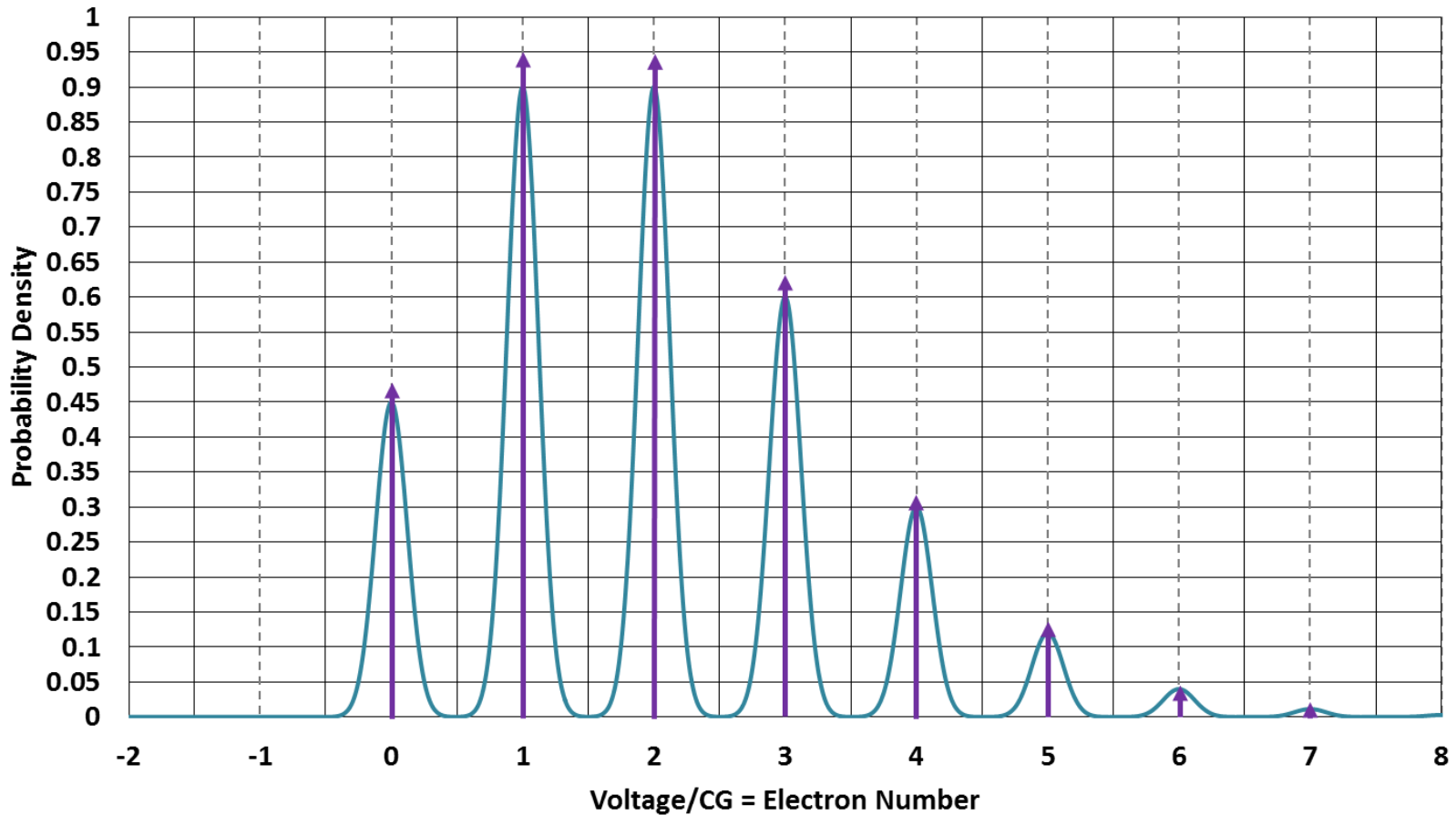
H=2



$$P[k] = \frac{e^{-H} H^k}{k!}, k = 0, 1, 2, 3 \dots$$



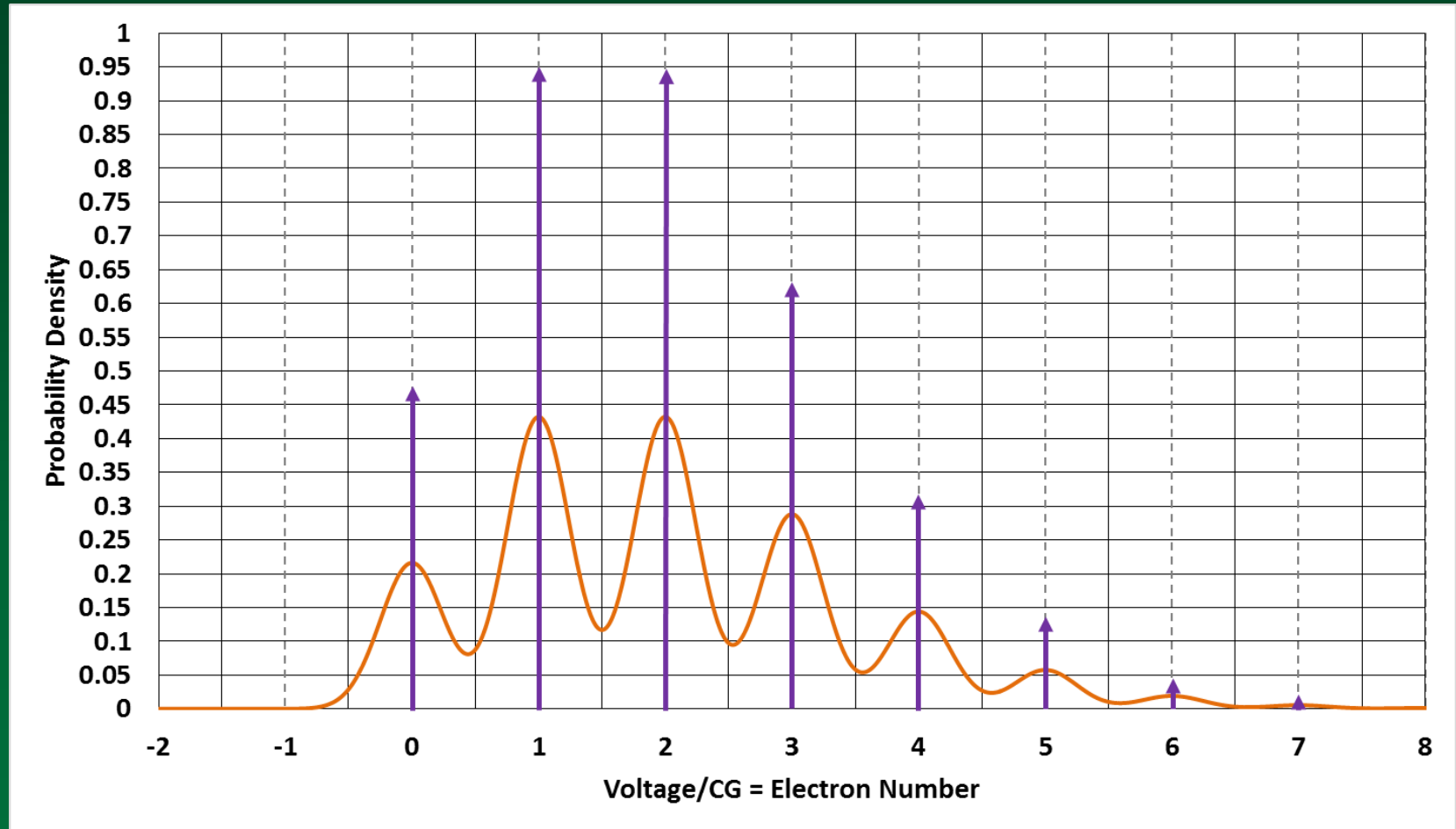
Broadened by $0.12e^-$ rms read noise



Model



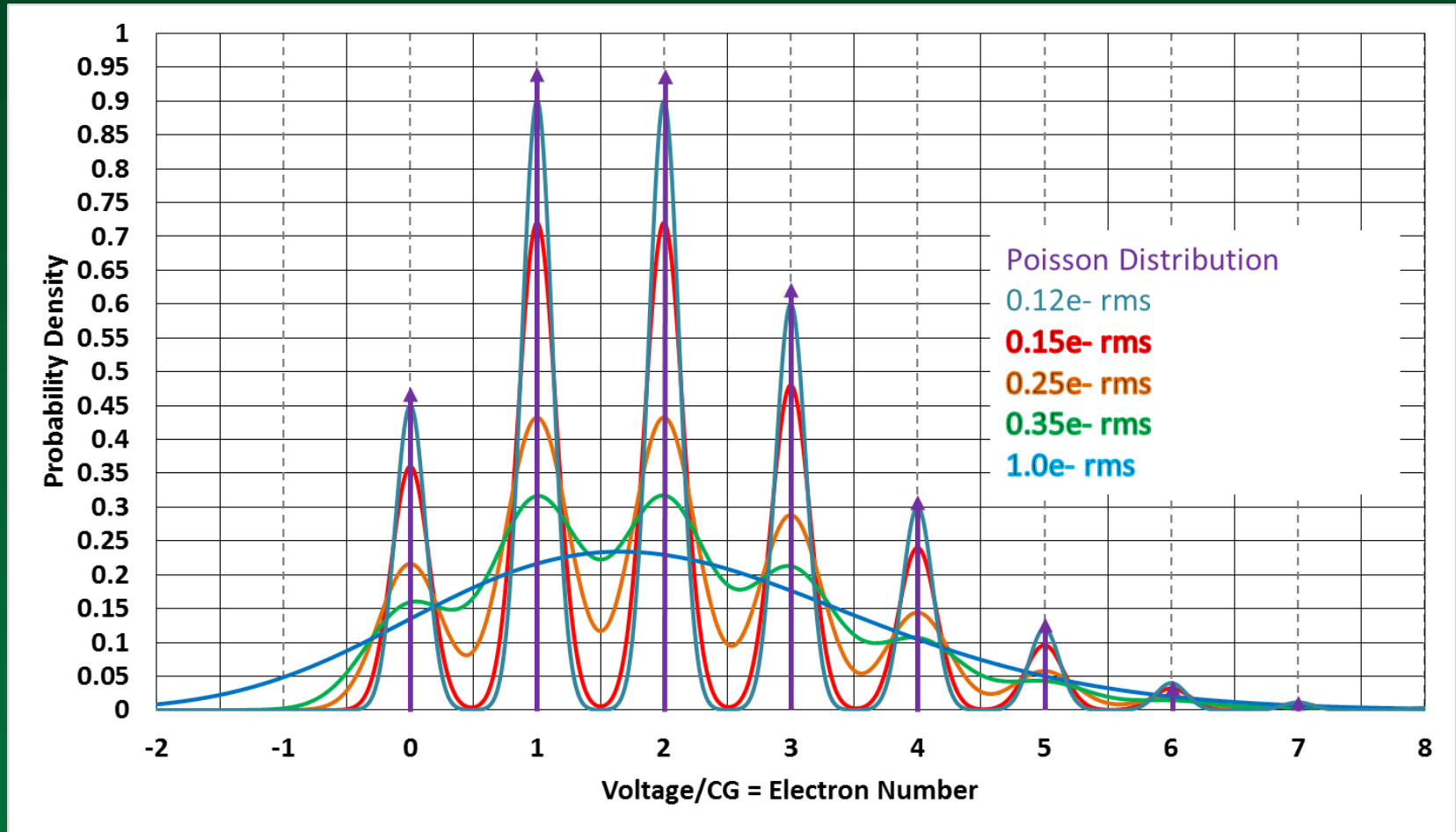
Broadened by $0.25e^-$ rms read noise



Model



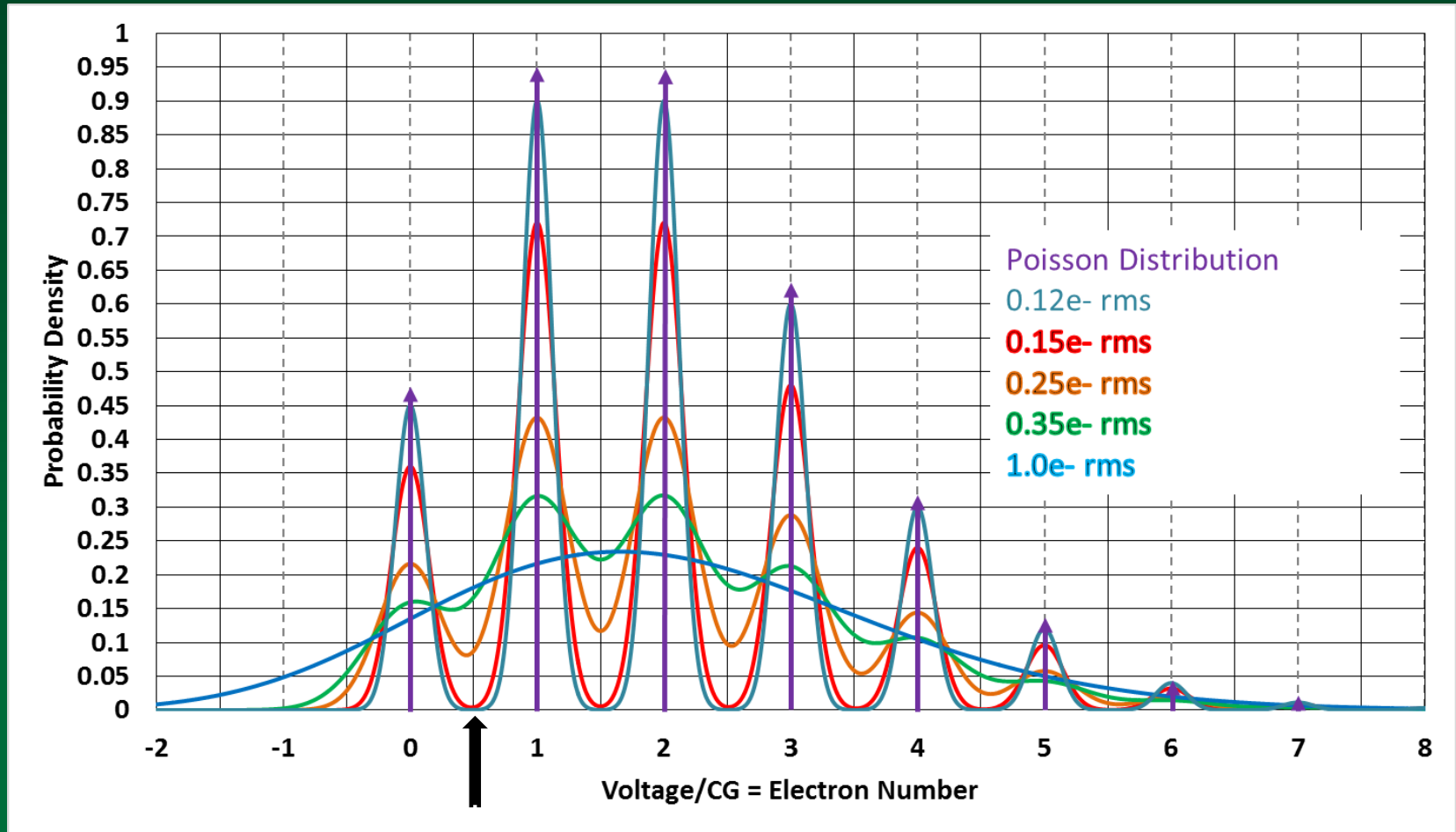
Probability Distribution for Various Levels of Read Noise



Model



Single-bit QIS

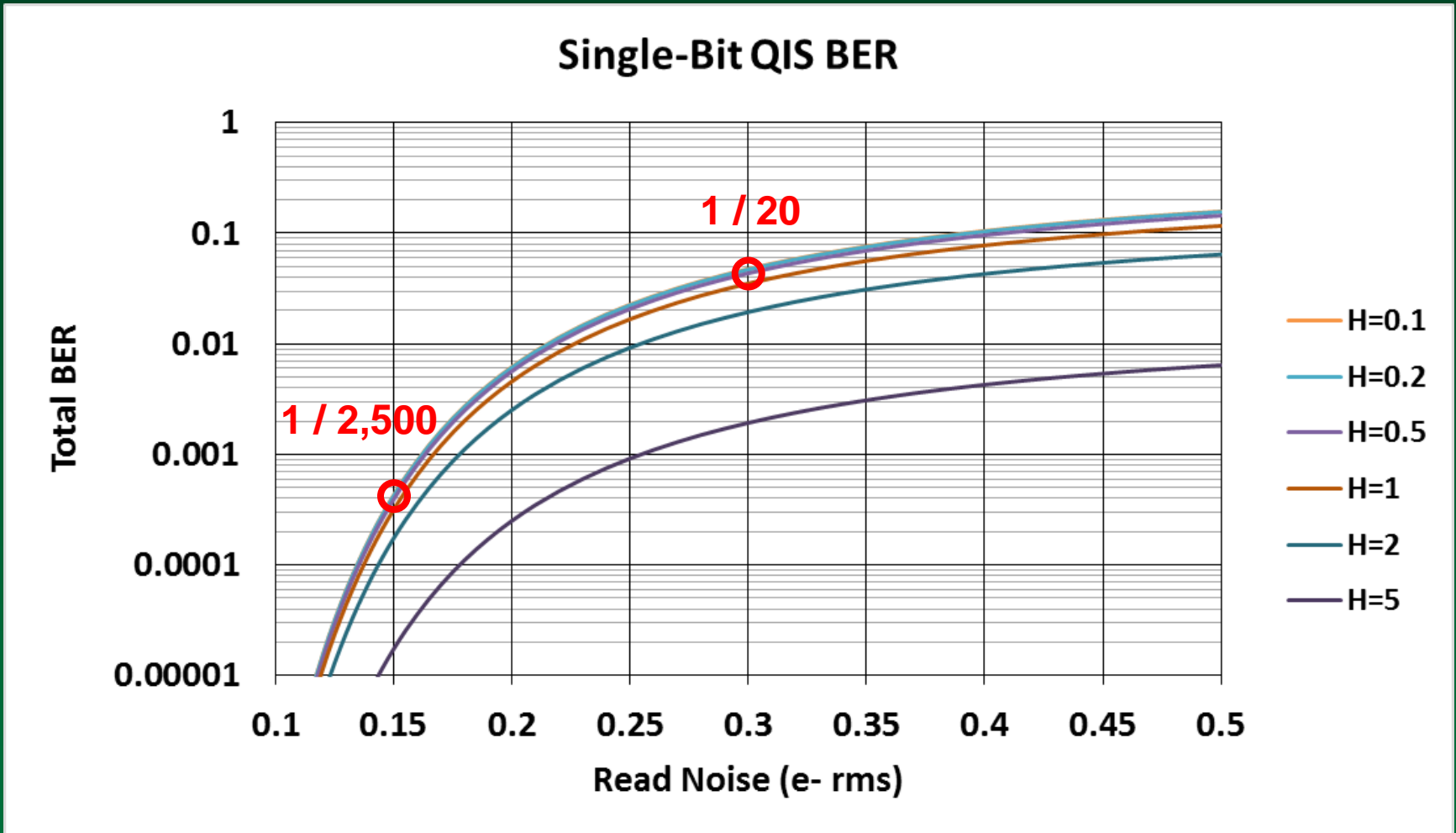


“0”

“1”

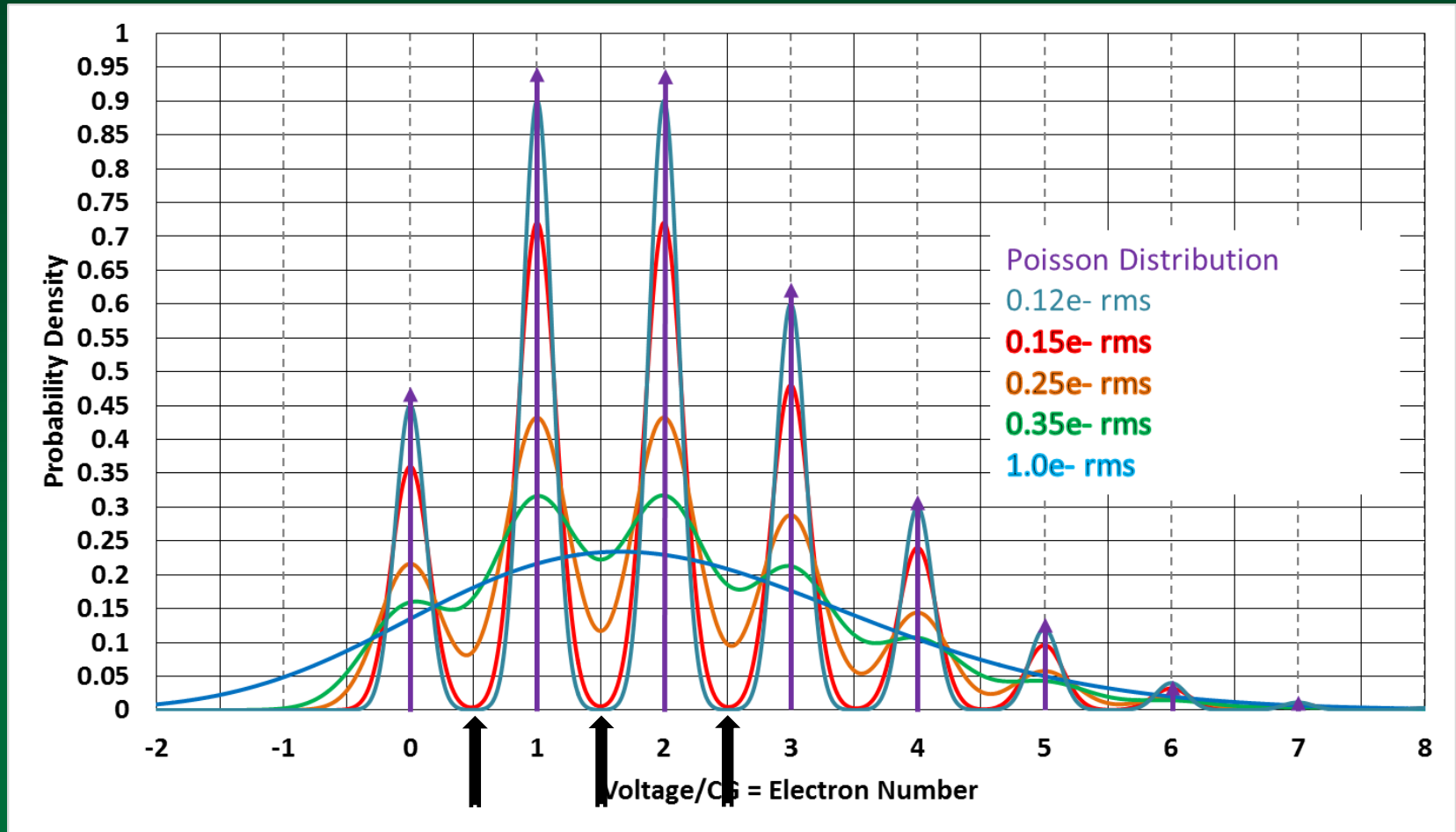


BER vs. Read Noise





Multi-bit QIS (e.g. 2-bit)



“00”

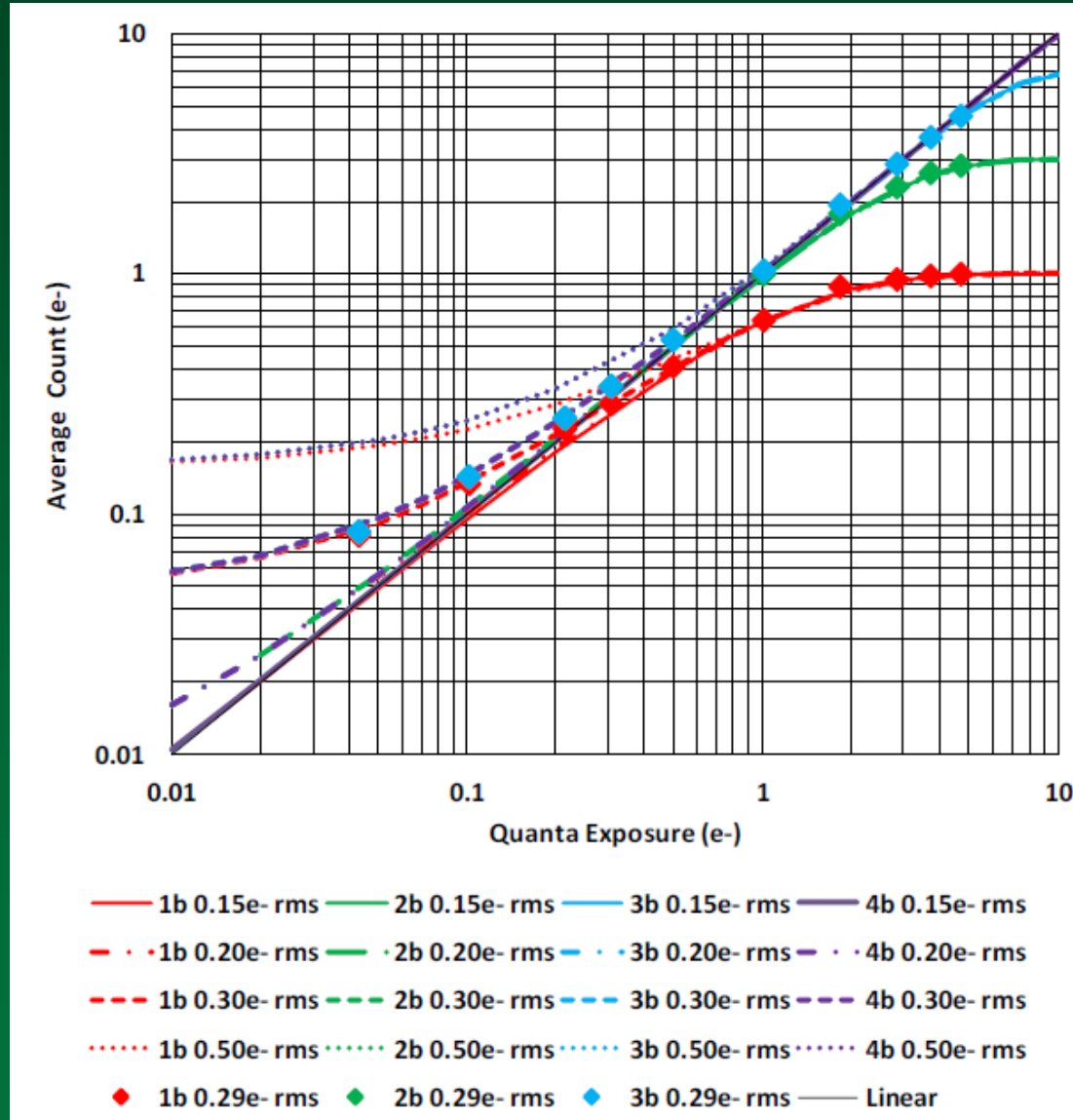
“01”

“10”

“11”



Noise Requirement for Photon Counting



Fossum, IEEE
JEDS on-line
March 2016

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Jot Progress

Lead: Jiaju (JJ) Ma



Jot Device Considerations

General targets:

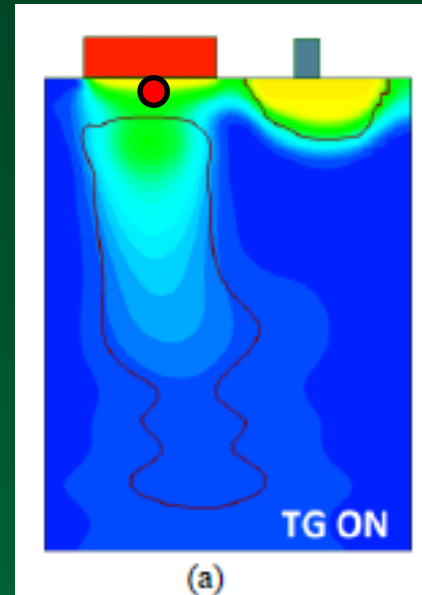
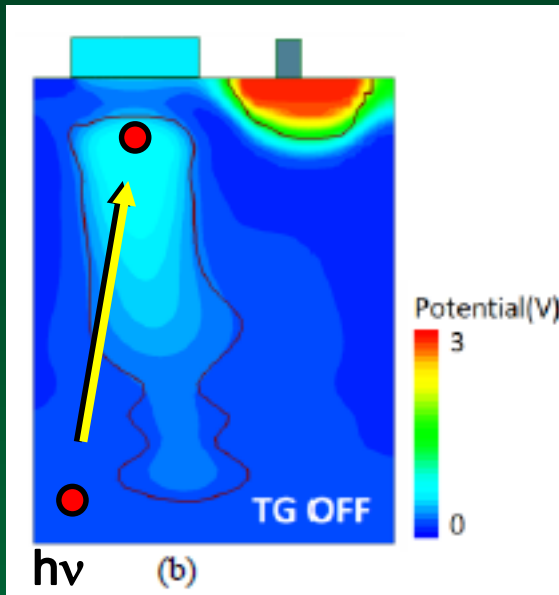
- 200 nm device in 22 nm process node (“10L”)
- 0.15e⁻ rms read noise or less
- High conversion gain > 1 mV/e⁻ (per photoelectron)
- Low active pixel transistor noise <150 uV rms
- Small storage well capacity ~1-100 e⁻
- Complete reset for low noise
- Low dark current ~ 1 e⁻/s
- Not too difficult to fabricate in CIS line

Candidate devices

- Single photon avalanche detector (SPAD)
- Single electron FET
- Bipolar jot
- Pump gate jot
- JFET jot



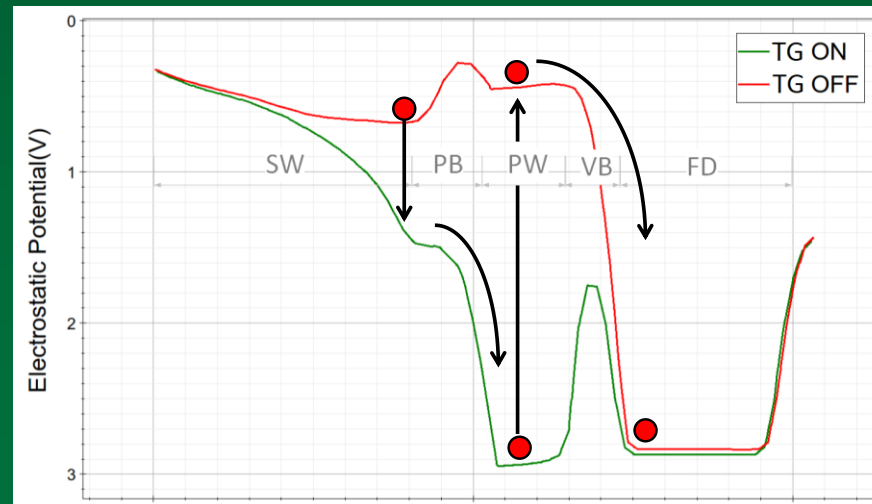
Pump-Gate Jot



Fabricated in
TSMC 65nm
BSI CIS

1.4um pitch

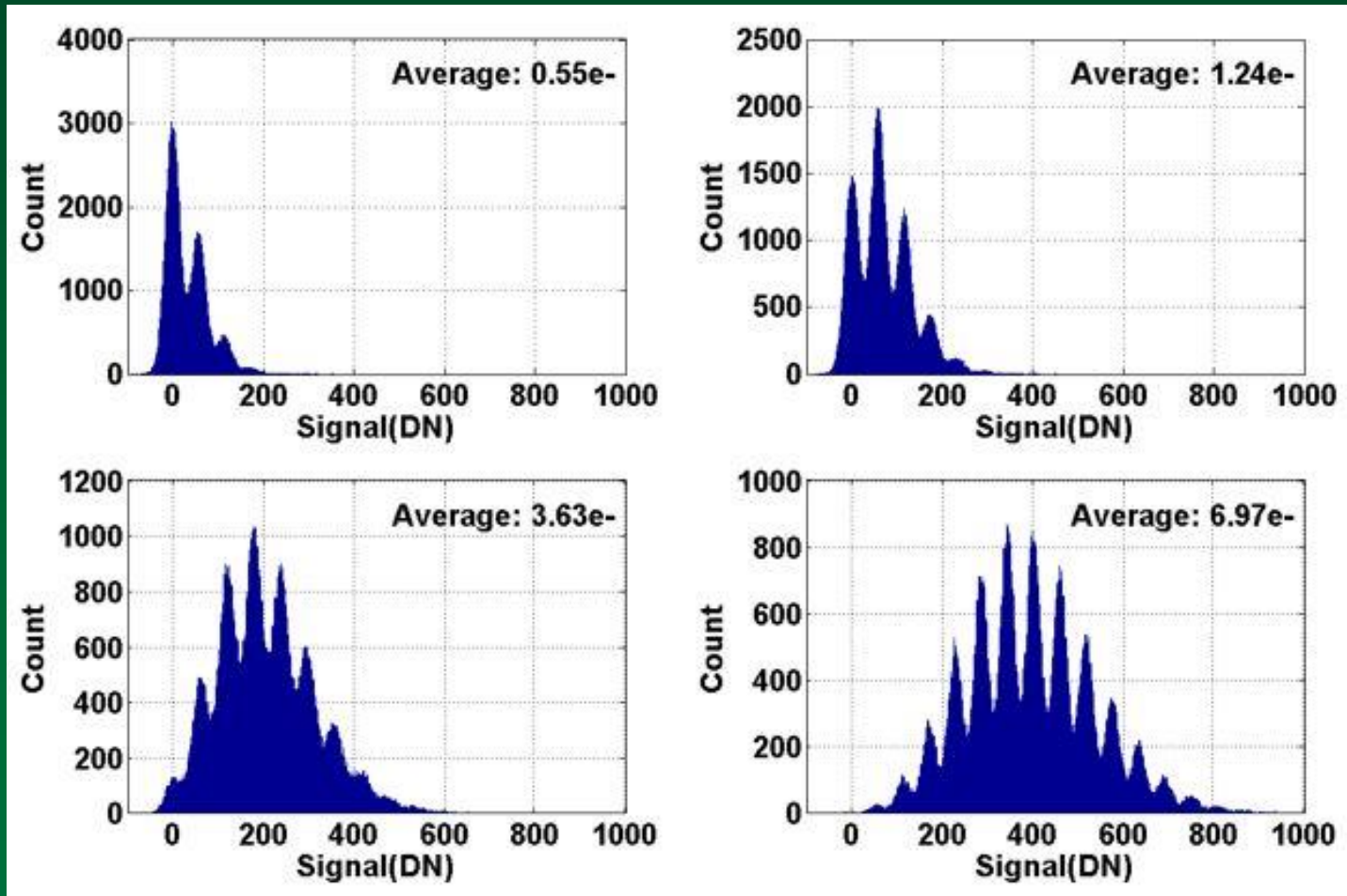
Ma and Fossum
2014 IEDM, 2015 JEDS, 2015 EDL





Experimental Data Photon-Counting Histograms

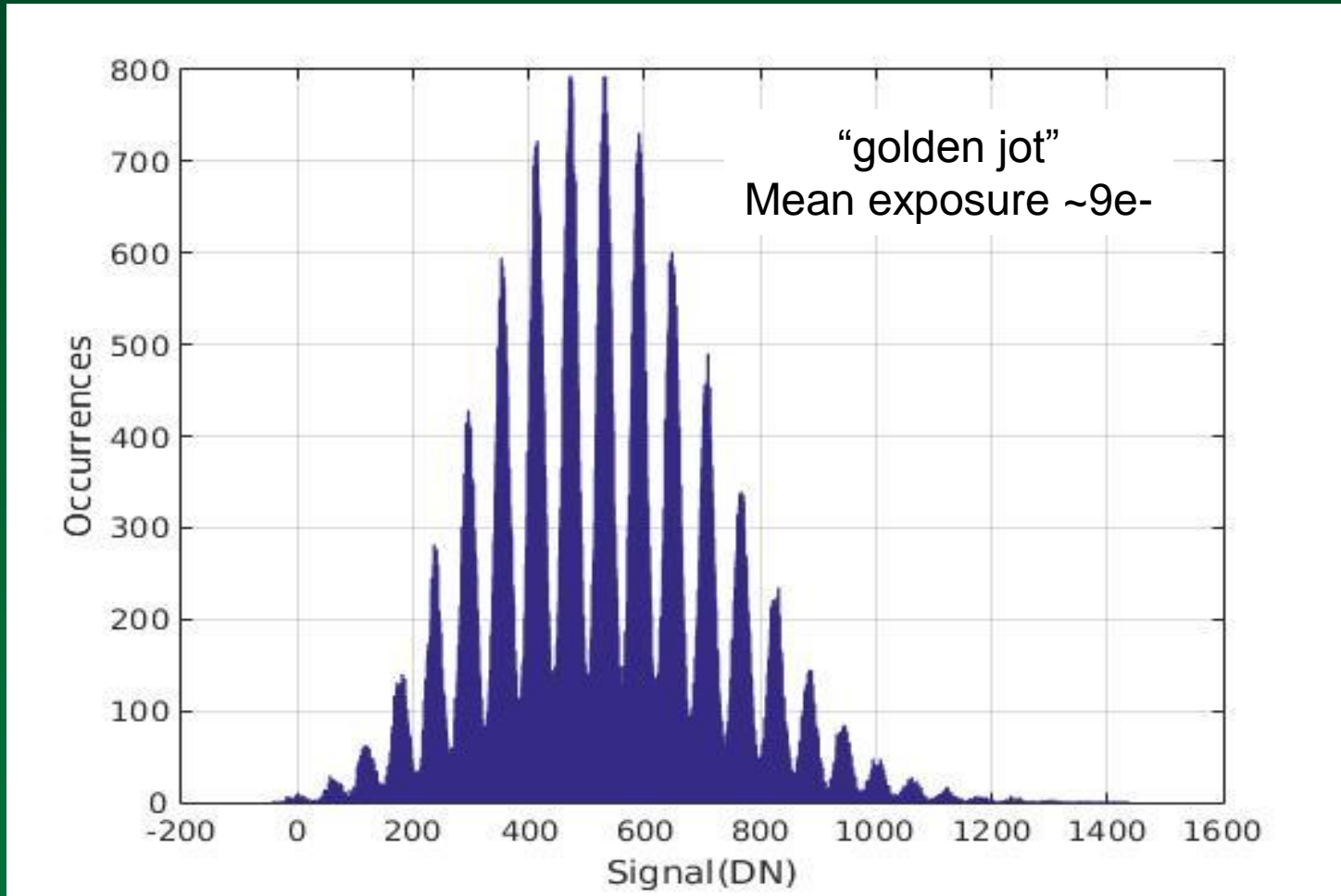
200k reads of same jot, $\sim 0.28e^-$ rms read noise, 120uV rms, 430uV/e $^-$, ~ 60 DN/e $^-$
Room Temperature, No Avalanche, Single CDS readout



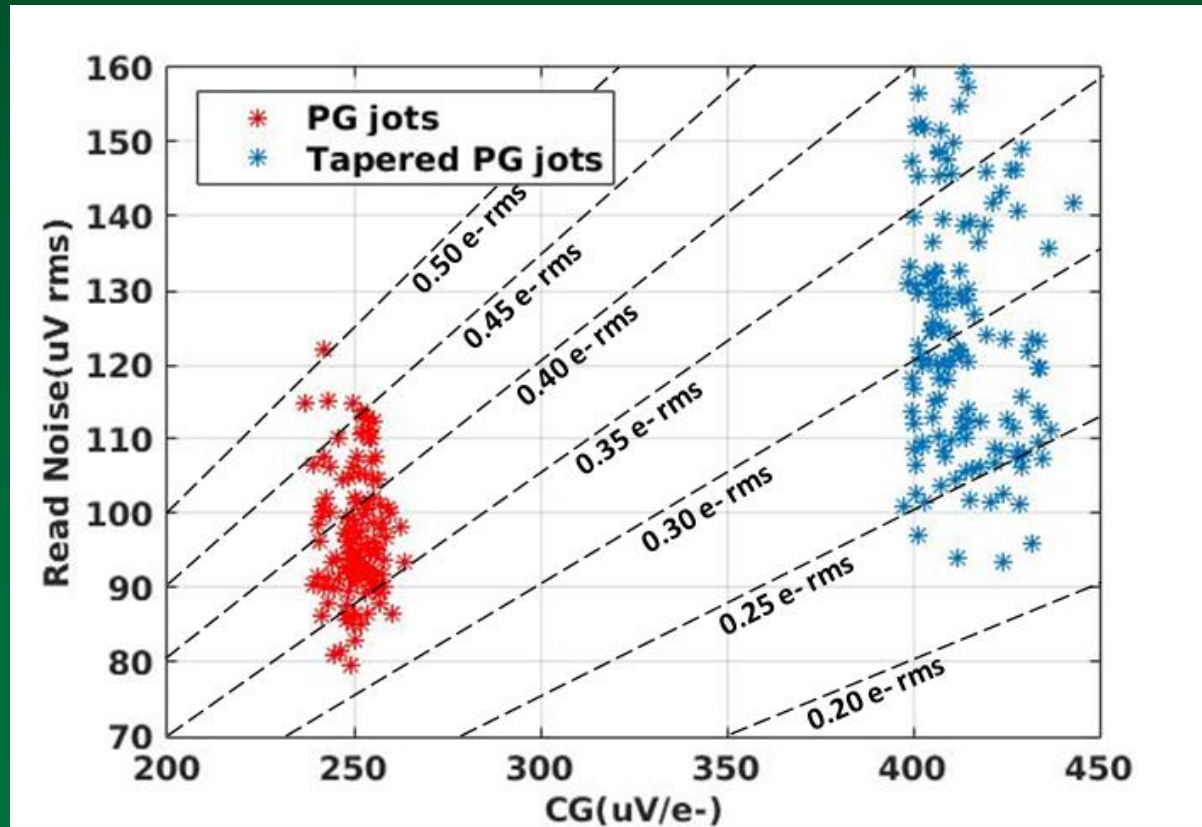
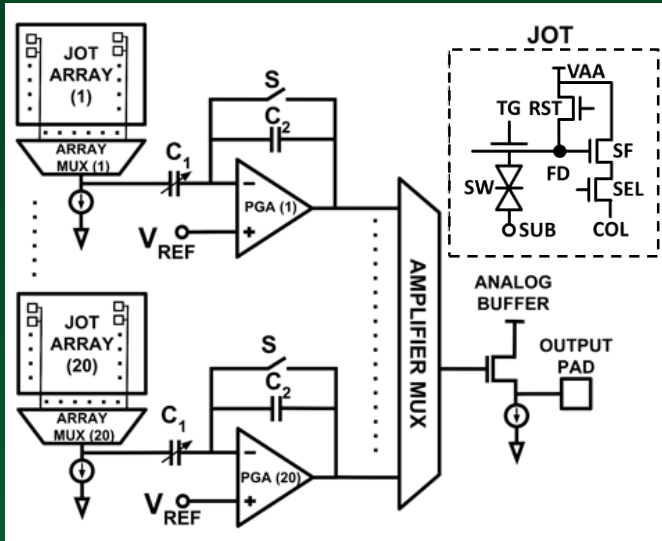


Experimental Data Photon-Counting Histograms

200k reads of same jot, $\sim 0.22e^-$ rms read noise, 93uV rms, 423uV/e $^-$, $\sim 60\text{DN}/e^-$
Room Temperature, No Avalanche, Single CDS readout

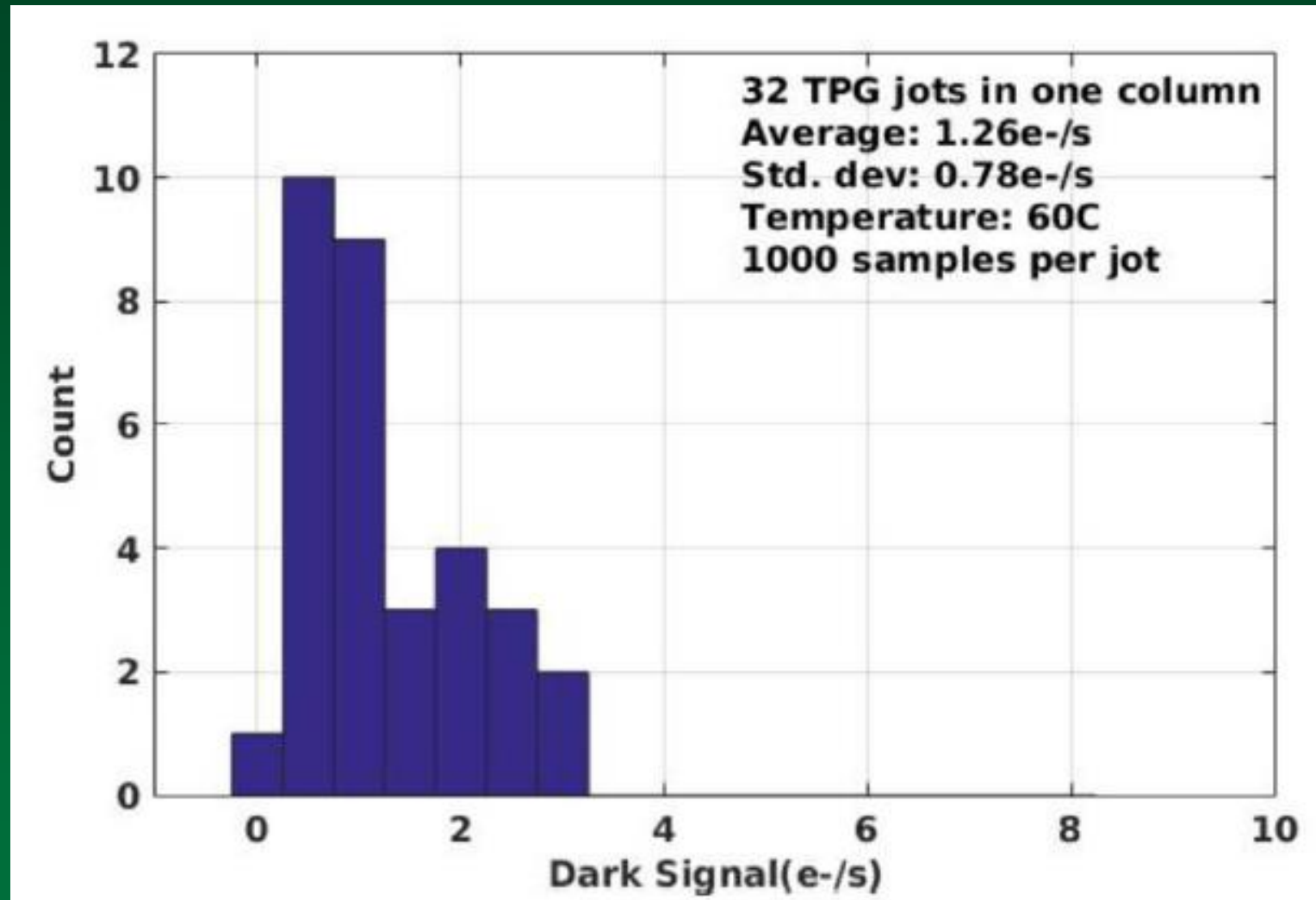


CG and Read Noise Scatter





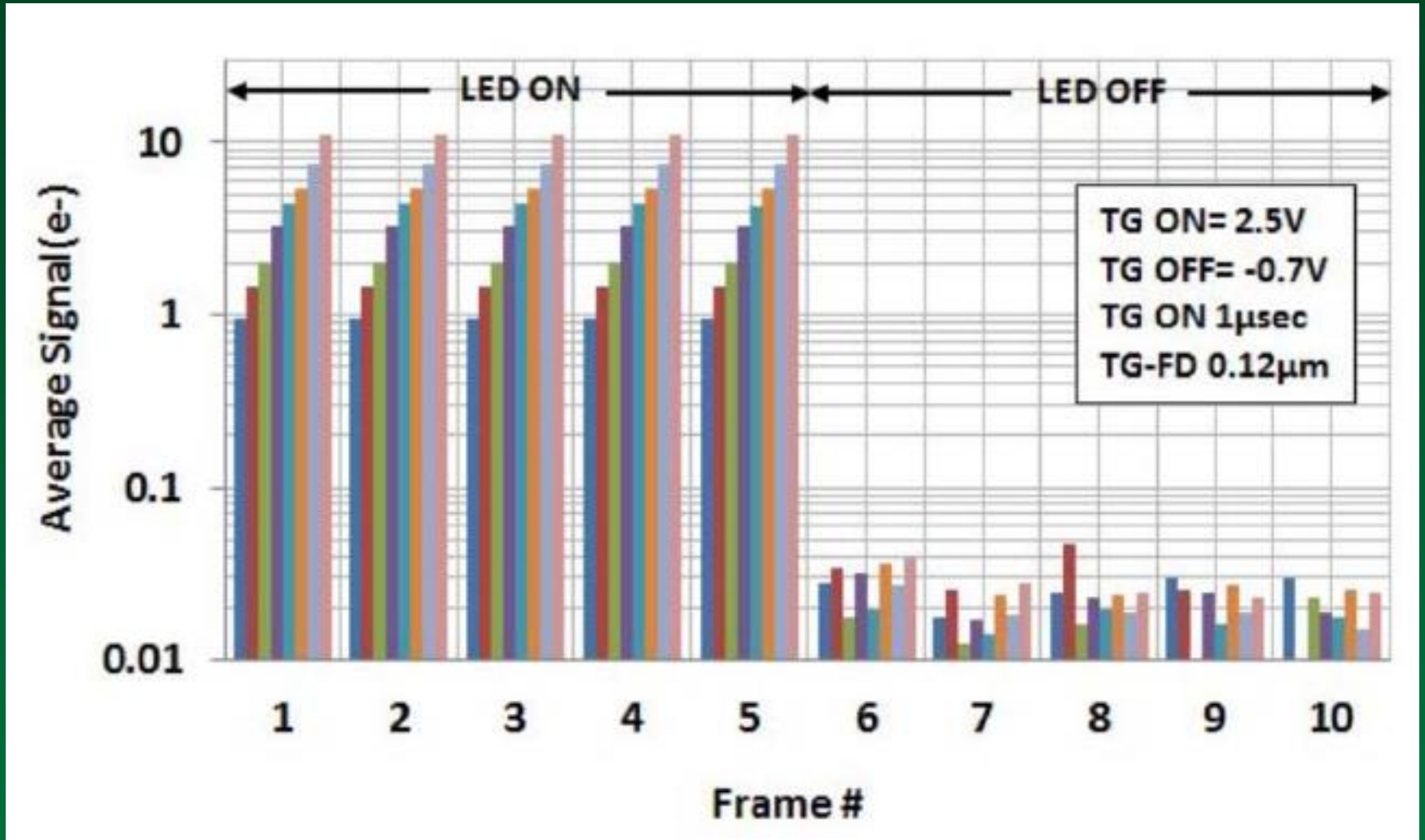
Dark Current



Ma, Starkey, Rao, Odame and Fossum, submitted to IEEE JEDS Aug 2015

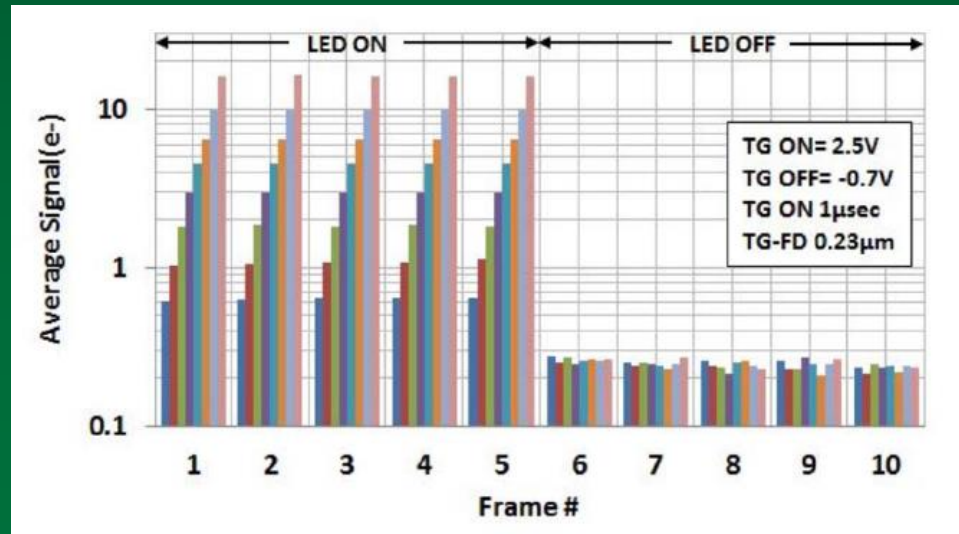
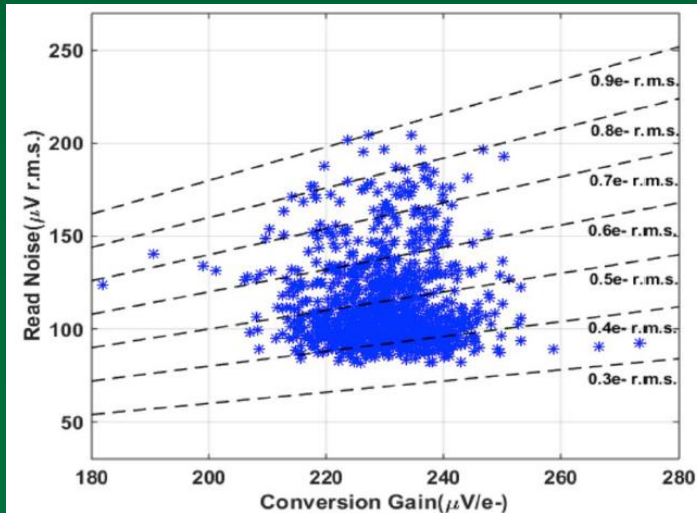
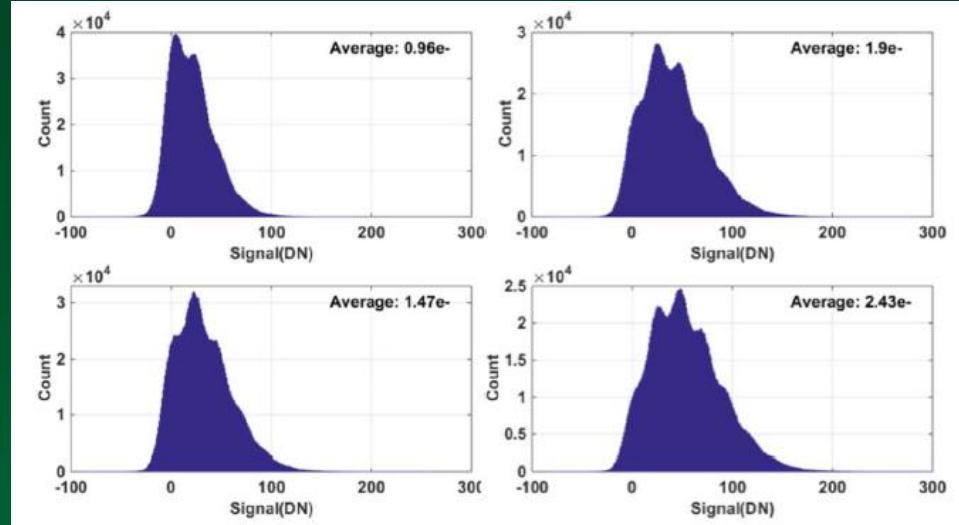
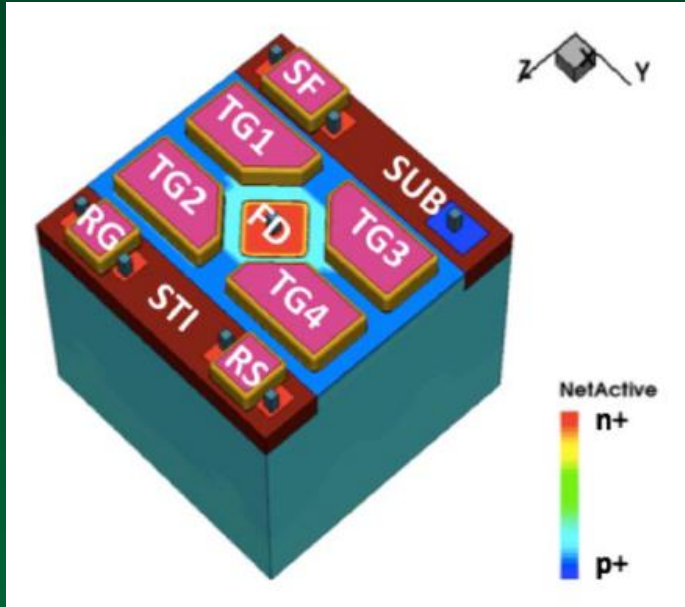


Lag





1 μm Shared RO Jot





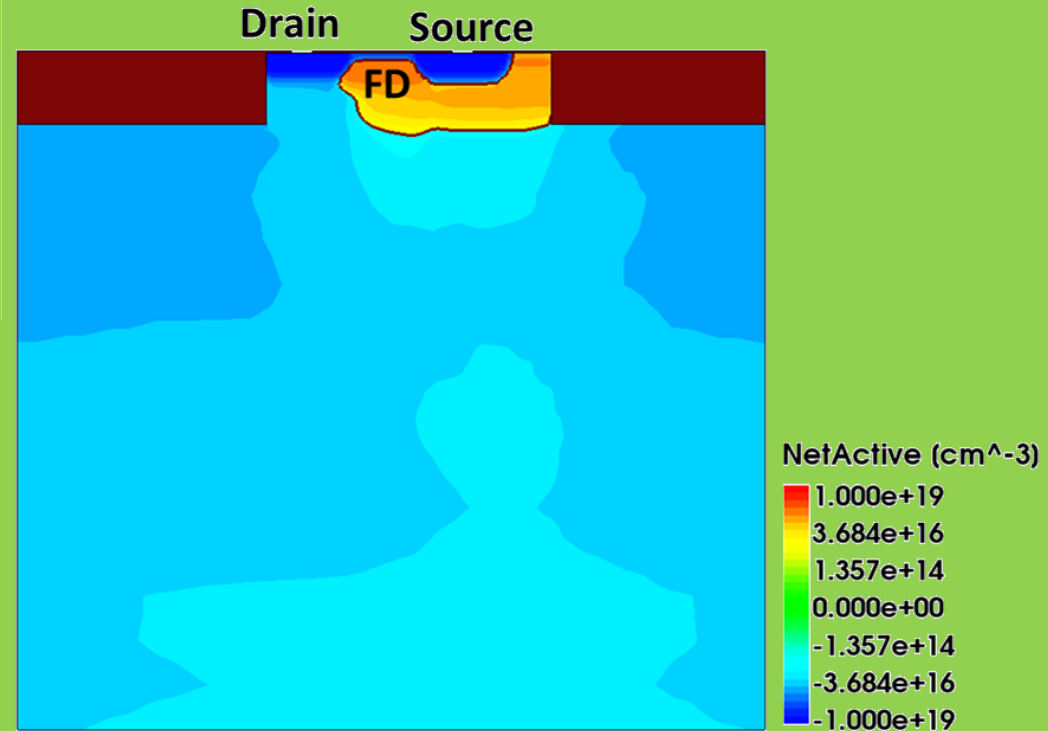
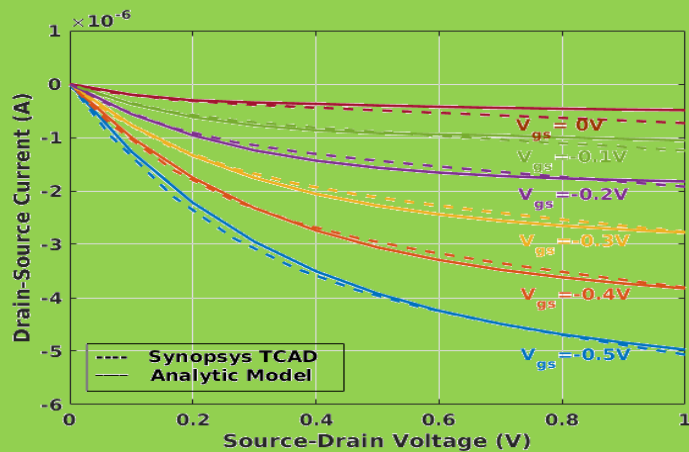
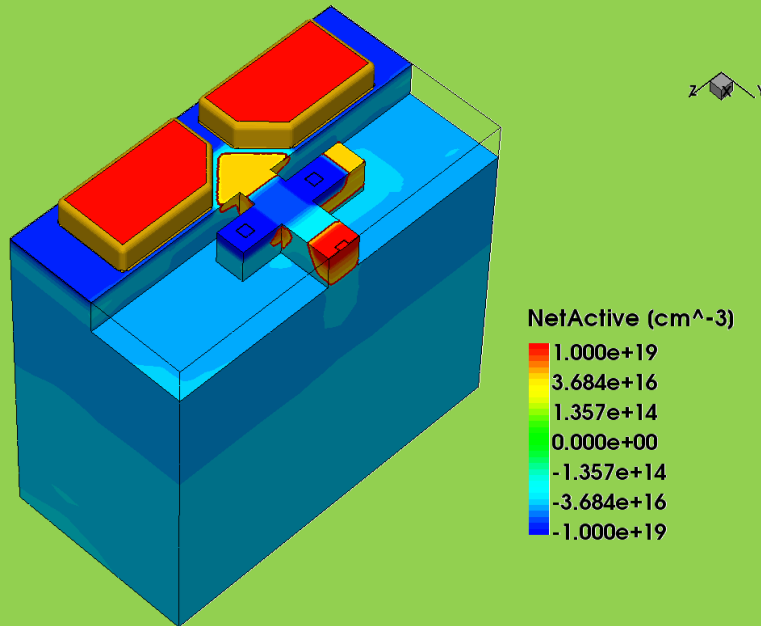
Proposed JFET Jot

CG: $\sim 1.35\text{mV}/e^-$

FWC: $\sim 200e^-$

Drive: $\sim 1\mu\text{A}$

Pitch: $\sim 1\mu\text{m}$ 65nm BSI CIS





Closing Remarks

- Photon-counting without avalanche gain is coming.
 - Work in Dartmouth, Shizuoka, Sarnoff, Caeleste have demonstrated deep sub-electron read noise without avalanche gain. Others working on it.
- May come to consumer devices, even mobile.
 - D-logH is very attractive to photographers and cinematographers
 - Computer science community very excited about QIS due to image generation possibilities.
- SPADs remain dominant for time-resolved photon counting
 - Big pixels, high electric fields, high dark count rate, low resolution, but excellent time resolution



RTS and Single Electron Integration Steps

